

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

TO: ALL HOLDERS OF FAN COWL ASSEMBLY COMPONENT MAINTENANCE MANUAL 71-11-35.

REVISION NO. 8 DATED MAR 01/04

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date to the Record of Revision Sheet.

CHAPTER/SECTION  
AND PAGE NO.

DESCRIPTION OF CHANGE

101-102  
901

Added Special Tool B71044-28.

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HIGHLIGHTS

01.1

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## FAN COWL ASSEMBLY

PART NUMBERS 314T1110-1SP,-2SP,-31SP THRU  
-34SP,-43SP,-44SP,-55SP,  
-56SP,-69SP,-70SP  
314T1329-1SP,-2SP,-7SP,-8SP

COMPONENT MAINTENANCE MANUAL  
WITH  
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

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REVISION RECORD

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TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
71-37		PRR B10395-1 PRR B10809 PRR B10822 PRR B10495-1 PRR B10722-1 PRR B11558  PRR B11480-66 PRR B11480-56	APR 10/82 JUL 10/84 OCT 10/85 OCT 10/85 OCT 10/85 APR 10/87 APR 10/87 APR 01/92 APR 01/92

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TR & SB RECORD

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1001	OCT 10/85	01.1	1042	APR 01/92	01.1
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1003	APR 01/92	01.1	1044	APR 01/92	01.1
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1016	APR 01/92	01.1	1057	APR 01/92	01.1
1017	APR 01/92	01.1	1058	APR 01/92	01.1
1018	APR 01/92	01.1	1059	APR 01/92	01.1
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1021	APR 01/92	01.1	1062	APR 01/92	01.1
1022	APR 01/92	01.1	1063	APR 01/92	01.1
1023	APR 01/92	01.1	1064	APR 01/92	01.1
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1029	APR 01/92	01.1	1070	APR 01/92	01.1
1030	APR 01/92	01.1	1071	APR 01/92	01.1
1031	APR 01/92	01.1	1072	APR 01/92	01.1
1032	APR 01/92	01.1	1073	APR 01/92	01.1
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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- |  |                              |
|--|------------------------------|
| 1. Title Page                                      | 4. List of Effective Pages   |
| 2. Record of Revisions                             | 5. Table of Contents         |
| 3. Temporary Revision &<br>Service Bulletin Record | 6. Introduction              |
|  | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote \*[ ] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

Verification:

Testing/TS  
Assembly

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FAN COWL ASSEMBLY

DESCRIPTION AND OPERATION

1. Description and Operation

A. The fan cowl assembly is located aft of the inlet cowl and forward of the thrust reverser cowl. Its prime function is to protect the engine fan while also providing smooth airflow along the engine casing exterior. The fan cowl has a honeycomb core and consists of a right hand side and a left hand side, hinged on the fan cowl support beam at the top and latched together at the bottom. Hold open rods located on each side allow access to the engine fan for maintenance purposes. A pressure relief door is located on the right hand side of the fan cowl with the purpose of relieving excess pressure while also providing access to the oil tank.

2. Leading Particulars (approximate)

Length -- 108 inches  
Width -- 56 inches  
Height -- 104 inches  
Weight -- 70 pounds each half

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TESTING/TROUBLE SHOOTING

1. No testing is required for the completed fan cowl assembly; however, the following test is required for the pressure relief and oil tank access door installation (400, IPL Fig. 1).

| A. Special Tools

| (1) B71044-28, Adapter Equipment - Load Test, Pressure Relief Door Latch

B. Apply a 50-65 pound load along centerline of latches (455A) as shown in Fig. 101 and verify that latches release.

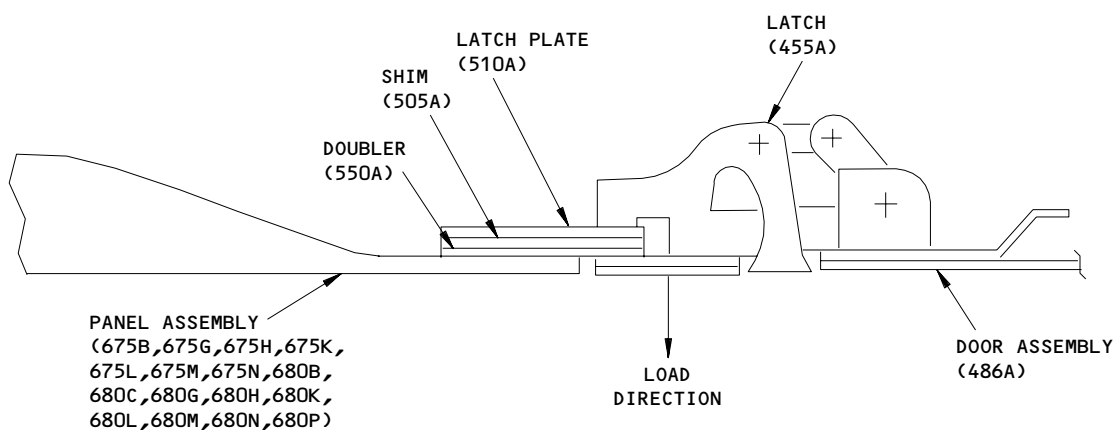
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TESTING & TROUBLE SHOOTING

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ITEM NUMBERS REFER TO IPL FIG. 1

Pressure Relief Door Test  
Figure 101

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TESTING & TROUBLE SHOOTING  
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DISASSEMBLY

1. Use standard industry practices for disassembly of this component, and additional procedures in following steps.

NOTE: Disassemble this component only as necessary to complete fault isolation, determine the serviceability of parts, perform required repairs, and restore the unit to serviceable condition.

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DISASSEMBLY

01.1

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CLEANING

CAUTION: DO NOT VAPOR DEGREASE GRAPHITE/ARAMID STRUCTURES WITH CHLORINATED CLEANING AGENTS SUCH AS METHYLENE CHLORIDE, TRICHLOROETHYLENE, AND TRICHLOROETHANE. CHLORINATED CLEANING AGENTS WILL CAUSE DAMAGE TO GRAPHITE/ARAMID EPOXY STRUCTURES.

1,1,1-TRICHLOROETHANE IS ONE OF THE SOLVENTS ALLOWED FOR CLEANING COMPOSITE COMPONENTS. DO NOT SUBMERGE PARTS IN THE SOLVENT OR ALLOW STANDING SOLVENT ON THE PARTS OR DAMAGE MAY OCCUR. USE 1,1,1-TRICHLOROETHANE ONLY AS A WIPE SOLVENT.

1. Clean all parts in accordance with standard industry practices (Ref 20-30-03) except for graphite/aramid epoxy structures.

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CHECK

1. Check all parts for obvious defects in accordance with standard industry practices.
2. Magnetic particle check per 20-20-01 -- Hinge fitting (405, IPL Fig. 1), shear pin (340, 370).
3. Penetrant check per 20-20-02 -- Latch fitting (595C), receptacle fittings (345, 385), V-groove rings (630, 635), hinge fittings (175, 175A, 215, 215A, 240, 240A, 275, 275A).
4. Inspection of Keeper Assembly (300B)

CAUTION: DO NOT TURN KEEPER EYEBOLT. TURNING KEEPER EYEBOLT WILL SHEAR THE ANTIROTATION PIN. TENSION LATCH ADJUSTMENT CAN BE LOST, RESULTING IN IMPROPER LATCH UP.

- A. Inspect keeper eyebolts for damage or looseness. Replace broken or damaged keepers.
5. Check honeycomb and bonded parts for evidence of delamination, internal water, scratches, and contour defects.
  - A. Examine for delamination ultrasonically.
  - B. Examine areas suspected of containing water radiographically to determine extent of damage.
  - C. Examine edges of panel carefully for cuts and abrasions. Delamination starts very easily from damage to an edge member of honeycomb panel.
6. Refer to 767 Structural Repair Manual, 54-21-01 for allowable damage data.

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CHECK

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REPAIR – GENERAL

1. Content

A. Repair, refinish, and replacement procedures are included in separate repair sections as follows:

<u>P/N</u>	<u>NAME</u>	<u>REPAIR</u>
314T1115	DOOR INSTALLATION	1-1
314T1117	LATCH ASSEMBLY	2-1
314T1118	HINGE ASSEMBLY	3-1
314T1119	HINGE ASSEMBLY	4-1
314T1126	HINGE ASSEMBLY	5-1
- - - -	MISCELLANEOUS PARTS	6-1

2. Standard Practices

A. Refer to the following standard practices overhaul manuals, as applicable, for details of procedures in individual repairs.

- 20-30-02 Stripping of Protective Finishes
- 20-30-03 General Cleaning Procedures
- 20-41-01 Decoding Table for Boeing Finish Codes
- 20-41-02 Application of Chemical and Solvent Resistant Finishes
- 20-42-05 Bright Cadmium Plating
- 20-43-01 Chromic Acid Anodizing
- 20-44-01 Application of Abrasion Resistant Finish
- 20-50-03 Bearing Installation and Retention

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Aluminum Coating -- BMS 10-85, type 1 (Ref 20-60-02)
- B. Coating -- BMS 10-86, type 1 or type 2 teflon-filled white (Ref 20-60-02)
- C. Enamel --
  - (1) BMS 10-11, type 2 BAC702 white gloss (Ref 20-60-02)



- (2) BMS 10-11, type 2 gloss epoxy according to operator's standard color scheme (Ref 20-60-02)
- (3) BMS 10-60, type 2 gloss according to operator's standard color scheme (Ref 20-60-02)

D. Primer --

- (1) BMS 10-11, type 1 (Ref 20-60-02)
- (2) BMS 10-79, type 2 (Ref 20-60-02)

E. Sealant --

- (1) BMS 5-26 (Ref 20-60-04)
- (2) BMS 5-95 (Ref 20-60-04)

F. Surfacer -- Dexter 8-W-5 (Ref 20-60-02)

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4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	$\oplus$	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
$\square$	FLATNESS	$\varnothing$	DIAMETER
$\perp$	PERPENDICULARITY (OR SQUARENESS)	BASIC (BSC) OR	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
//	PARALLELISM	<b>DIM</b>	
$\bigcirc$	ROUNDNESS	<b>-A-</b>	DATUM
$\bigcirc$	CYLINDRICITY	$\textcircled{M}$	MAXIMUM MATERIAL CONDITION (MMC)
$\frown$	PROFILE OF A LINE	$\textcircled{S}$	REGARDLESS OF FEATURE SIZE (RFS)
$\triangle$	PROFILE OF A SURFACE	$\textcircled{P}$	PROJECTED TOLERANCE ZONE
$\odot$	CONCENTRICITY		
$\equiv$	SYMMETRY		
$\sphericalangle$	ANGULARITY		
$\nearrow$	RUNOUT		

EXAMPLES

$\boxed{\text{—} \quad 0.002}$	STRAIGHT WITHIN 0.002	$\boxed{\textcircled{C} \quad \varnothing \quad 0.0005}$	CONCENTRIC TO C WITHIN 0.0005 DIAMETER (FULL INDICATOR MOVEMENT)
$\boxed{\perp \quad B \quad 0.002}$	PERPENDICULAR TO B WITHIN 0.002	$\boxed{\equiv \quad A \quad 0.010}$	SYMMETRICAL WITH A WITHIN 0.010
$\boxed{\parallel \quad A \quad 0.002}$	PARALLEL TO A WITHIN 0.002	$\boxed{\sphericalangle \quad A \quad 0.005}$	ANGULAR TOLERANCE 0.005 WITH A
$\boxed{\bigcirc \quad 0.002}$	ROUND WITHIN 0.002	$\boxed{\oplus \quad B \quad 0.002 \quad \textcircled{S}}$	LOCATED AT TRUE POSITION WITHIN 0.002 DIA IN RELATION TO DATUM B, REGARDLESS OF FEATURE SIZE
$\boxed{\bigcirc \quad 0.010}$	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER	$\boxed{\perp \quad A \quad \varnothing \quad 0.010 \quad \textcircled{M} \quad 0.510 \quad \textcircled{P}}$	AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
$\boxed{\frown \quad A \quad 0.006}$	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART IN RELATION TO DATUM PLANE A	$\boxed{2.000}$	EXACT DIMENSION IS 2.000
$\boxed{\triangle \quad A \quad 0.020}$	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

True Position Dimensioning Symbols  
Figure 601

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REPAIR-GENERAL

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DOOR INSTALLATION - REPAIR 1-1

314T1115-1

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing (515) Replacement (IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bushings such that ID is 0.2500-0.2510 with a surface roughness of 32 microinches.
- D. Fillet seal entire periphery of bushing flanges using BMS 5-95 sealant.

2. Refinish

- A. Hinge support (535A) -- Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Material: Aluminum alloy.
- B. Doubler (546) -- Chemical treat and apply BMS 10-11, type 1 primer (F-18.06) all over. Apply one coat of BMS 10-11, type 2 enamel (F-21.03) on the surface mating with the graphite panel. Prepare surface and apply BMS 10-86, type 1 or 2 (SRF-14.9624) on the surface mating with the seal plate (482).

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LATCH ASSEMBLY - REPAIR 2-1

314T1117-6, -14, -15, -20, -21, -22

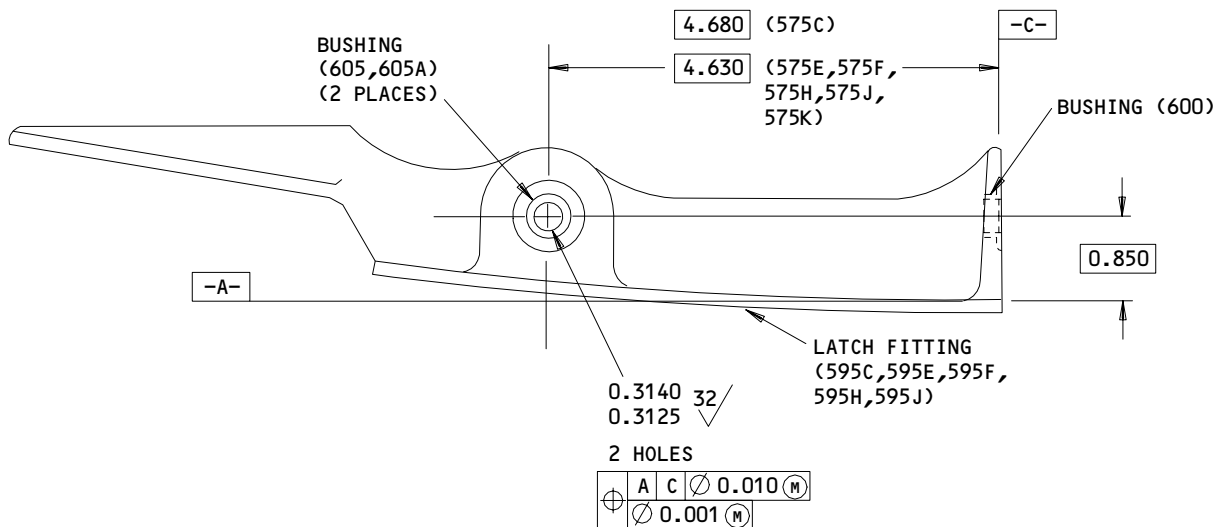
**NOTE:** Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing (600, 605, 605A) Replacement (IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bushings as shown in Fig. 601.
- D. Fillet seal entire periphery of bushing flanges with BMS 5-26 sealant.

1. Refinish

- A. Latch fitting (595C) -- Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss, omitting enamel from bushing holes (F-21.03). Material: Aluminum alloy.



ALL DIMENSIONS ARE IN INCHES

314T1117-6,-14,-15,-20,-21

Bushing Replacement  
Figure 601

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HINGE ASSEMBLY – REPAIR 3-1

314T1118-1, -4

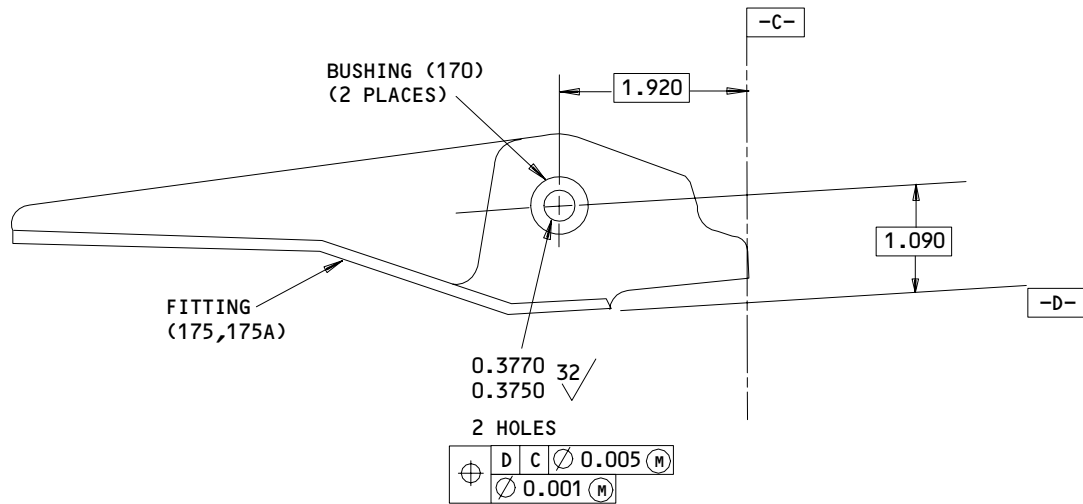
NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing (170) Replacement (IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bushings as shown in Fig. 601.
- D. Fillet seal entire periphery of bushing flanges with BMS 5-26 sealant.

2. Refinish

- A. Hinge fitting (175) -- Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss, omitting enamel from bushing holes (F-21.03). Material: Aluminum alloy.



ALL DIMENSIONS ARE IN INCHES

314T1118-1,-4

Bushing Replacement  
Figure 601

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HINGE ASSEMBLY – REPAIR 4-1

314T1119-1, -3, -5, -7

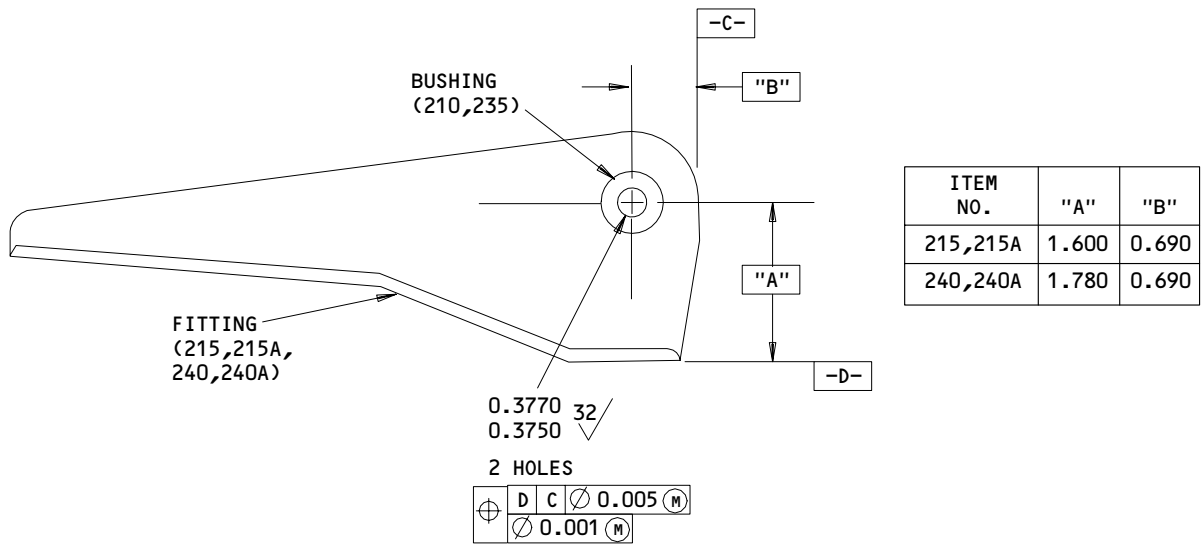
**NOTE:** Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing (210, 235) Replacement (IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bushings as shown in Fig. 601.
- D. Fillet seal entire periphery of bushing flanges with BMS 5-26 sealant.

2. Refinish

- A. Hinge fitting (215, 240) -- Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss, omitting enamel from bushing holes (F-21.03). Material: Aluminum alloy.



ALL DIMENSIONS ARE IN INCHES

314T1119-1,-3,-5,-7

Bushing Replacement  
Figure 601

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HINGE ASSEMBLY – REPAIR 5-1

314T1126-1, -4

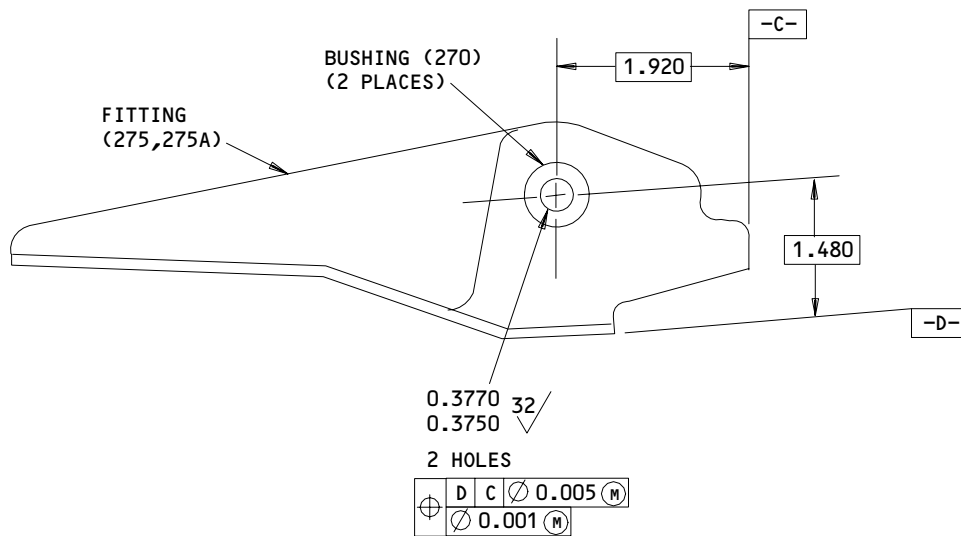
NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

1. Bushing (270) Replacement (IPL Fig. 1)

- A. Remove bushings.
- B. Install bushings per 20-50-03.
- C. Machine bushings as shown in Fig. 601.
- D. Fillet seal entire periphery of bushing flanges with BMS 5-26 sealant.

2. Refinish

- A. Hinge fitting (275) -- Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss, omitting enamel in bushing holes (F-21.03). Material: Aluminum alloy.



ALL DIMENSIONS ARE IN INCHES

314T1126-1,-4

Bushing Replacement  
Figure 601

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REPAIR 5-1

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MISCELLANEOUS PARTS - REPAIR 6-1

1. Repair of parts listed in Fig. 601 consists of restoration of the original finish.

NOTE: Refer to REPAIR-GENERAL for list of applicable standard practices.

IPL FIG. & ITEM	MATERIAL	FINISH
<p><u>Fig. 1</u></p> <p>Fan Cowl Assy (1A,1B,1C,1D,1E, 1H,1J,5A,5B, 5D,5E,5H,5J)</p> <p>Hinge Fitting (405)</p> <p>Door Assembly (403)</p>	<p>15-5PH CRES, 150-170 ksi</p>	<p>Refinish exterior surface and edges per operators standard color scheme using BMS 10-11, type 2 enamel.</p> <p>Cadmium plate type 2, class 2 and apply one coat BMS 10-11, type 1 primer, omitting primer on pin diameter (F-16.01).</p> <p>Brush, swab, or spray apply colored chemical coating (F-17.10), apply one coat BMS 10-79, type 2 primer (F-19.46) and one coat BMS 10-60, type 2 gloss enamel according to operator's standard color scheme on exterior surface of skin. Apply two coats BMS 10-11, type 1 primer (F-20.02) on interior surface plus BMS 10-86, type 1 or 2 white teflon-filled coating, per 20-44-01, type 27, on interior surface indicated in Fig. 602 (SRF-14.9624).</p>

Refinish Details  
Figure 601 (Sheet 1)

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IPL FIG. & ITEM	MATERIAL	FINISH
Bracket (115, 117, 117G, 118)	Al alloy	Chemical treat surface, colored coating and apply one coat BMS 10-11, type 1 primer (F-18.06). Apply one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03).
Latch (455A)		Apply one coat BMS 10-11, type 1 primer (F-20.02) all over plus one coat BMS 10-11, type 2 epoxy enamel, gloss (SRF-14.905-101) in area indicated in Fig. 603 with no over-spray allowed at base of latch.
Doubler (550A)	Al alloy	Chemical treat surface, colored coating and apply one coat BMS 10-11, type 1 primer all over (F-18.06). Apply one coat BMS 10-11, type 2 enamel BAC702 white gloss (F-21.03) on surface mating with panel assembly (675, 680). Apply BMS 10-86, type 1 or type 2, white teflon-filled coating, per 20-44-01, type 27, on surface of doubler contacted by seal plate (520) (SRF-14.9624).
Seal Plate (482) Latch Plate (510A) Washer (520A)	CRES SH TYPE 301	Cadmium plate type 2, class 2, and apply one coat BMS 10-11, type 1 primer (F-16.01).
Tapered Filler (435)		Brush, swab, or spray apply colored chemical coating (F-17.10) and apply one coat BMS 10-11, type 1 primer (F-20.02) to bared surfaces.

Refinish Details  
Figure 601 (Sheet 2)

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IPL FIG. & ITEM	MATERIAL	FINISH
Shear Pin (340, 370)	15-5PH CRES 150-170 ksi	Apply aluminum coating BMS 10-85, type 1 on all surfaces except in holes.
Fittings (385, 385A,345,345A) V-groove ring (630,630A,630B, 635A,635B)	Al alloy	Chromic acid anodize, type 1, and apply one coat BMS 10-11, type 1 primer (F-18.13) plus one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03).
Angles (650,655)	Al alloy	Chemical treat surface, colored coating and apply one coat BMS 10-11, type 1 primer (F-18.06) plus one coat BMS 10-11, type 2 enamel, BAC702 white gloss (F-21.03).
Rub Strip (615, 620)	Al alloy	Chemical treat surface, colored coating and apply one coat BMS 10-11, type 1 primer (F-18.06). Apply one coat BMS 10-11, type 2 enamel, BAC707 gray gloss (F-21.02) on faying surface and apply BMS 10-86, type 1 or type 2 white teflon-filled coating, per 20-44-01, type 27 (SRF-14.9624) on exposed surface with overspray allowed on edges.
Seal Retainers (20,20A,25,25A, 50A,50C,55A,55C)	Al alloy	Chemical treat surface, colored coating, and apply one coat BMS 10-11 type 1 primer (F-18.06).
Rub Plate (665, 670)	301 CRES	Passivate, type 2 (F-17.09).
Panel Assembly (675B,680B)	NOMEX Honeycomb	Apply one coat BMS 10-79, type 2 primer (F-19.46) and apply Dexter 8-W-5 surfacer, if necessary, to fill holes. Apply one coat BMS 10-60, type 2 gloss enamel according to operator's standard color scheme.

Refinish Details  
Figure 601 (Sheet 3)

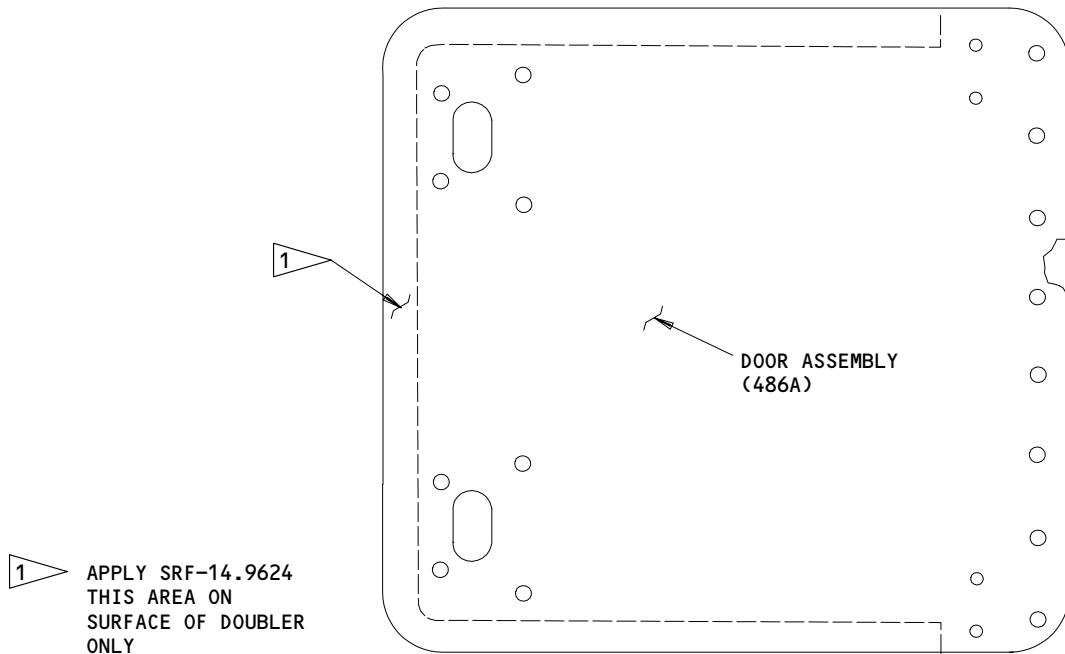
**71-11-35**

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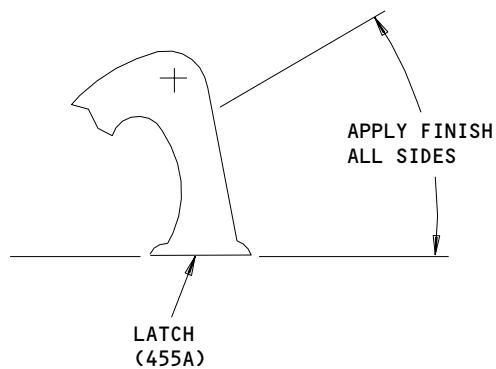
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Door Assembly Refinish  
Figure 602



Latch Refinish  
Figure 603

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ASSEMBLY

1. Materials

NOTE: Equivalent substitutes may be used for listed items.

- A. Adhesive -- Type 44, BMS 5-44 (Pro-seal 890 only) (Ref 20-50-12)
- B. Coating -- Clear Skydrol-resistant topcoating (Ref 20-60-02)
- C. Grease -- BMS 3-24 (Ref 20-60-03)
- D. Parting Agent -- 4A-183 Green Strippable Vinyl Coating (Ref 20-60-04)
- E. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
- F. Sealant -- BMS 5-26, Class B or Class C (Ref 20-60-04)  
-- BMS 5-79 (Ref 20-60-04)  
-- BMS 5-95 (Ref 20-60-04)

2. Assembly (IPL Fig. 1)

CAUTION: ONLY TITANIUM OR CORROSION RESISTANT STEEL FASTENERS SHALL BE USED USED WITH GRAPHITE COMPOSITES. SUBSTITUTION WITH ALUMINUM OR PLATED ALLOY STEEL FASTENERS IS NOT ALLOWED AS GALVANIC CORROSION WILL SHORTEN COMPONENT SERVICE LIFE.

- A. Use standard industry practices for assembly of this unit, plus additional procedures listed below.
- B. Fay seal doubler (550A) to panel assembly (675B, 680B) with BMS 5-79 (BMS 5-95 optional) sealant.
- C. Install bolts (490A, 525A, 474, 540) with BMS 5-79 (BMS 5-95 optional) under heads and fillet seal collars.
- D. Delaminate shim (430) if and as required by removing 0.003 inch laminations. Apply BMS 10-11, type 1 primer to shim and install wet or dry. Maximum gap after shimming 0.005 inch.
- E. Install hinge fitting bolts (410, 415) with BMS 3-24 grease on all surfaces.
- F. Install roll pins (401, 402) with wet BMS 10-11, type 1 primer flush with outside surface of door assembly (486A).

NOTE: Additional holes are provided in the hinge fittings (405) for future adjustment and/or spares replacement. Do not drill through until required.

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- G. Install latch (455A) and adjust by removing 0.003-inch laminations from shims (505A), if and as required, to ensure zero free play of door when latch is fully locked. Apply BMS 10-11, type 1 primer to shim and install wet or dry. Maximum gap after shimming 0.005 inch.
- H. Install latch bolts (460) with BMS 3-24 grease on all surfaces.
- I. Gap between latch bolt handle and surrounding skin of pressure relief door assembly (486A) shall be 0.06 ±0.03 inch. Latch bolt handle shall be flush with surrounding skin contour to within ±0.03 inch.
- J. Door assembly (486A) and surrounding contour shall be flush to within ±0.03 inch. Gap between pressure relief door assembly (550) and surrounding skin shall be 0.06 ±0.03 inch. Install washers (440) as required to ensure that skin clearances are met.
- K. Fay seal bracket (115) and receiver (130A) in place with BMS 5-79 (BMS 5-95 optional) sealant.
- L. Bond rub plates (665, 670) in place per 20-50-12, type 44, using BMS 5-44 sealant, pro-seal 890 only.
- M. Apply parting agent 4A-183 green strippable vinyl coating or solution consisting of one part by weight vinyl tubing (MIL-I-7444) dissolved in 4 parts by weight cyclohexanone and pigmented with 1 part by weight F20629 pigment, chrome cobalt (Ferro Corporation) to panel assembly (675B, 680B). Apply removable faying surface seal using BMS 5-26, Class B or Class C sealant to angles (650, 655), and install using rivets (660) with BMS 5-26, Class B sealant.
- N. Install screws (30, 60, 460) and rivets (625, 640, 645, 660) with BMS 5-79 (BMS 5-95 optional) sealant.
- O. Install identification plate (685) per 20-50-05, and overcoat and seal edges with clear Skydrol-resistant topcoating.
- P. Install shims (280, 285, 290, 390, 395, 610) and remove 0.003-inch laminations, if and as required, to ensure flushness. Check that gap between shims and faying surfaces on both sides is less than 0.005 inch prior to installation of fasteners. Apply BMS 10-11, type 1 primer to shims and install wet or dry.

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- Q. Apply parting agent 4A-183 green strippable vinyl coating or solution consisting of one part by weight vinyl tubing (MIL-I-7444) dissolved in 4 parts by weight cyclohexanone and pigmented with 1 part by weight F20629 pigment, chrome cobalt (Ferro Corporation) to panel assembly (675B, 680B). Apply removable faying surface seal using BMS 5-79 (BMS 5-95 optional) sealant to the following parts: shims (280, 285, 290, 390, 395, 610), rub strips (615, 620), V-groove rings (630, 630A, 630B, 635, 635A, 635B), latch assemblies (575, 757C, 575E, 575F, 575H, 575J, 575K), and receptacle assemblies (320, 320A, 350, 350A).
- R. Install bolts (150, 190, 225, 250) per 20-11-03.
- S. Install bolts (560) and check that washer (565) rotates freely after torquing nut (570) per 20-50-01. Apply BMS 5-79 (BMS 5-95 optional) sealant to washer (565), nut (570) and end of bolt (560) to approximately 0.06 inch thick.
- T. Check that gap between narrow end of latch handle and skin is 0.12 inch on both ends. Gap between longer side of latch handle and skin should be 0.05 ±0.01 inch on both sides.
- U. Check that edges of gap between fan cowl halves are within 0.03 ±0.03 inch of the gap centerline and that gap width is 0.09 ±0.06 inch.
- V. Check that skin surfaces of fan cowl halves are flush to within ±0.03 inch within 3.0 inches of shear pins (340, 370) and within ±0.06 inch elsewhere.
- W. Fill all fixed skin gaps flush with BMS 5-79 (BMS 5-95 optional) sealant.
- NOTE:** Do not fill gaps which are less than 0.03 inch in depth.
- X. Install all removable screws and bolts (30, 60, 95A, 305A, 410, 415, 460) per 20-50-01 except with a surface roughness tolerance of ±0.003 inch.
- Y. Install bolts (120, 135, 150, 155, 160, 190, 195, 200, 225, 226, 230, 250, 255, 260, 325, 330, 355, 360, 525A, 540, 580, 585) such that head protrusions are flush within ±0.003 inch on 90% of the bolts, and +0.006 inch to -0.005 inch tolerance for the remaining 10%.

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ASSEMBLY  
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314T1110  
314T1329



SPECIAL TOOLS FIXTURES AND EQUIPMENT

NOTE: Equivalent substitutes may be used.

1. B71044-28, Adapter Equipment - Load Test, Pressure Relief Door Latch

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SPECIAL TOOLS

01.1

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional  
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By  
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By  
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.



7. Boeing Proprietary Color-Coded Parts

- A. Color-coded parts are identified with an alpha "SP" suffix. This entry represents consolidation of all color codes applicable for a given usage. Orders for color-coded parts should include the registry number of the airplane for which the parts are ordered.

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ILLUSTRATED PARTS LIST  
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VENDORS

00624 AEROQUIP CORP AEROSPACE DIV JACKSON PLANT  
300 SOUTH EAST AVENUE  
JACKSON, MICHIGAN 49203-1972

01673 AIRDROME PARTS CO  
3251 AIRPORT WAY PO BOX 1867  
LONG BEACH, CALIFORNIA 90801

02697 PARKER-HANNIFIN CORP SEAL GROUP O-RING DIV  
2360 PALUMBO DRIVE PO BOX 11751  
LEXINGTON, KENTUCKY 40509

05693 CHERRY/TEXTRON INC CHERRY COMMERCIAL FASTENERS PROD DIV  
1224 EAST WARNER STREET PO BOX 2157  
SANTA ANA, CALIFORNIA 92707-3149

06710 LAMSON AND SESSIONS CO THE VALLEY-TODECO  
12975 BRADLEY AVENUE  
SYLMAR, CALIFORNIA 91342-3830

06725 AIR INDUSTRIES CORPORATION  
12570 KNOTT STREET  
GARDEN GROVE, CALIFORNIA 92641-3932

06950 SCREWCORP VSI CORP AEROSPACE PRODUCTS DIV FAIRCHILD IND INC  
13001 EAST TEMPLE AVE. PO BOX 730  
CITY OF INDUSTRY, CALIFORNIA 91746-1417

07096 HADBAR DIV OF PUROSIL INC  
1810 SOUTH SHAMROCK AVENUE PO BOX 5023  
MONROVIA, CALIFORNIA 91016-4251

08199 SIERRACIN-HARRISON  
3020 EMPIRE AVENUE  
BURBANK, CALIFORNIA 91504-3109

08524 DEUTSCH FASTENER CORP SEE CODE V97928

08844 NORCO, INCORPORATED  
139 ETHAN ALLEN HIGHWAY  
RIDGEFIELD, CONNECTICUT 06877

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VENDORS

11314 AMERICAN UNITED PRODUCTS INC  
11634 PATTON ROAD  
DOWNEY, CALIFORNIA 90241-5295

11328 AEROQUIP CORP LINAIR DIV  
651 WEST KNOX STREET  
GARDENA, CALIFORNIA 90248-4409

11815 CHERRY AEROSPACE FASTENERS DIV OF TEXTRON  
1224 EAST WARNER AVENUE PO BOX 2157  
SANTA ANA, CALIFORNIA 92707

14798 DEUTSCH CO METAL COMPONENTS DIV  
14800 SOUTH FIGUEROA STREET  
GARDENA, CALIFORNIA 90061-1719

15653 KAYNAR MICRODOT AEROSPACE FASTENING SYSTEM  
800 SOUTH COLLEGE BLVD PO BOX 3001  
FULLERTON, CALIFORNIA 92634-3001

17943 FEDERAL MANUFACTURING CORPORATION  
6910 FARMDALE AVENUE  
NORTH HOLLYWOOD, CALIFORNIA 91605-6210

18076 UMPCO, INCORPORATED  
12300 INDUSTRY STREET PO BOX 5158  
GARDEN GROVE, CALIFORNIA 92645

22175 J AND M PRODUCTS INC.  
1919 VICTORY PLACE  
BURBANK, CALIFORNIA 91504-3425

23294 AVALON MACHINE PRODUCTS INC  
15337 ALLEN STREET  
PARAMOUNT, CALIFORNIA 90723-4011

27624 PAUL R BRILES INC P.B. FASTENER DIV  
1700 WEST 132ND STREET PO BOX 1157  
GARDENA, CALIFORNIA 90249-2008

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VENDORS

29372 REXNORD INC TRIDAIR INDUSTRIES  
3000 WEST LOMITA BLVD  
TORRANCE, CALIFORNIA 90505-5103

30974 AEROFIT PRODUCTS INC  
8531 WHITAKER STREET  
BUENA PARK, CALIFORNIA 90621-3129

34252 GULF OIL CO USA DIV OF GULF OIL CORP  
PO BOX 1519  
HOUSTON, TEXAS 77001

52828 REPUBLIC FASTENER MFG CORP  
1300 RANCHO CONEJO BLVD  
NEWBURY PARK, CALIFORNIA 91320-1405

56878 SPS TECHNOLOGIES INC AEROSPACE AND INDUSTRIAL PRODUCTS DIV  
HIGHLAND AVENUE  
JENKINTOWN, PENNSYLVANIA 19046

60516 WEST COAST AEROSPACE INC  
812 MIRAFLORES STREET  
SAN PEDRO, CALIFORNIA 90731-1439

70265 ALL POWER MANUFACTURING COMPANY  
13141 MOLETTE STREET  
SANTA FE SPRINGS, CALIFORNIA 90670-5523

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY  
FASTENER TOWNSEND DIV V11815

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC  
2330 VAUXHALL ROAD  
UNION, NEW JERSEY 07083-5038

73197 HI-SHEAR TECHNOLOGY CORP  
2600 SKYPARK DRIVE  
TORRANCE, CALIFORNIA 90509

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VENDORS

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV  
2701 SOUTH HARBOR BOULEVARD PO BOX 1259  
SANTA ANA, CALIFORNIA 92702-1259

83014 HARTWELL CORPORATION  
900 SOUTH RICHFIELD ROAD  
PLACENTIA, CALIFORNIA 92670-6732

83259 PARKER-HANNIFIN CORP O-SEAL DIV  
10567 JEFFERSON BLVD  
CULVER CITY, CALIFORNIA 90232-3513

83930 IMO DELAVAL INC ADEL FASTENERS DIV  
1444 WASHINGTON AVENUE PO BOX 7727  
HUNTINGTON, WEST VIRGINIA 25778

84256 AVIBANK MANUFACTURING COMPANY  
210 SOUTH VICTORY BLVD PO BOX 391  
BURBANK, CALIFORNIA 91503

84971 TA MANUFACTURING CORP SUB OF CRITON CORP  
375 WEST ARDEN AVENUE PO BOX 2500  
GLENDALE, CALIFORNIA 91209-2500

92215 VOI-SHAN DIV OF VSI CORP SUB OF FAIRCHILD INDUSTRIAL INC  
8463 HIGUERA STREET  
CULVER CITY, CALIFORNIA 90230

93907 TEXTRON INC CAMCAR DIV  
600 18TH AVENUE  
ROCKFORD, ILLINOIS 61101

94892 MASTER MACHINE PRODUCTS CORPORATION  
1551 SOUTH PRIMROSE AVE  
MONROVIA, CALIFORNIA 91016-4542

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314T1329

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

VENDORS

95272 SARGENT IND INC STILLMAN SEAL DIV  
6020 AVENDIDA ENCINAS PO BOX 2000  
CARLSBAD, CALIFORNIA 92008-4407

97928 DEUTSCH FASTENER CORP  
3969 PARAMONT BOULEVARD  
LAKEWOOD, CALIFORNIA 90712-4193

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AFP175V06		1	785	2
		1	785	2
		1	692	1
		1	380	1
		1	310B	12
		1	65	4
		1	65G	2
AN960C10		1	420	4
AN960C516		1	565	3
AN960C6		1	465	8
AN960PD516		1	100	4
AP2097-06H		1	785	2
AP2097H06		1	785	2
		1	90E	2
A330-14		1	695	1
BACB28AM06B021A		1	170	2
		1	210	2
		1	235	2
		1	270	2
BACB28AP04P010		1	515	2
BACB28AP05P020		1	605	6
BACB28X6M018		1	600	3
BACB30FN8A5		1	150	1
		1	190	1
		1	225	1
		1	250	1
BACB30LH3-12		1	410	2
BACB30LH3-13		1	415	2
BACB30LM4-13		1	305B	12
BACB30LT5-28		1	560	3
BACB30NW8K3		1	120A	4
		1	127B	1
BACB30NY5K3		1	474	8
		1	540	31
BACB30NY5K4		1	490A	6
BACB30NY6K5		1	525A	4
BACB30NZ6K14		1	392	16
		1	548	24
BACB30NZ6K15		1	393	9
		1	549	8
BACB30NZ8K15		1	120	4
		1	127	2
BACB30NZ8K16		1	135	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACB30NZ8K17		1	160	6	
		1	200	9	
		1	230	9	
		1	260	6	
		1	330	16	
		1	360	10	
		1	585	21	
	BACB30NZ8K18		1	127A	2
	BACB30NZ8K19		1	128G	2
			1	141	3
BACB30NZ8K4		1	135A	4	
BACB30NZ8K5		1	155	1	
		1	195	2	
		1	226	2	
		1	255	1	
		1	325	10	
		1	355	5	
		1	580	24	
BACC10BU6H		1	770	6	
		1	770G	8	
BACC10GT2-06		1	773	12	
		1	773G	16	
BACC30M5		1	478	8	
		1	500A	6	
		1	545	31	
BACC30M6		1	394	25	
		1	530A	4	
		1	550B	32	
BACC30M8		1	125	4	
		1	128	2	
		1	128A	1	
		1	128J	2	
		1	140	4	
		1	142	3	
BACC30M8		1	165	8	
		1	205	12	
		1	231	12	
		1	265	8	
		1	335	26	
		1	365	15	
		1	590	45	
BACN10GW4		1	296	12	
		1	315	12	
BACN10JC06		1	40	28	
		1	70	4	
		1	70G	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
BACN10JC06CM		1	470	8
BACN10JC3CM		1	425	4
BACN10JC4		1	341	2
		1	375	1
BACN10JC5		1	570	3
BACN10JC5CM		1	110	2
BACP11J14		1	695	1
BACS12ER06K8		1	30	28
		1	60	4
		1	60G	2
		1	460	8
BACS13BX06H		1	785	2
BAC27TTR0040		1	687	1
BCREF7330		1	10N	1
BCREF7331		1	15S	1
BCREF7332		1	10R	1
BCREF7333		1	15W	1
BRH10A06		1	70	4
		1	70G	2
BRH10A4		1	341	2
		1	375	1
BRH10A5		1	570	3
BRH10A62		1	40	28
		1	70	4
		1	70G	2
B30NW8K3		1	120A	4
		1	127B	1
CSR922-5-3		1	645	7
CSR922-5-4		1	395A	11
		1	551	10
		1	625	46
		1	640	46
		1	660	2
DBOS13BX06H		1	785	2
HL11VAZ8-3		1	120A	4
		1	127B	1
HL11V3		1	120A	4
		1	127B	1
HL13VAZ5-3		1	474	8
		1	540	31
HL13VAZ5-4		1	490A	6
HL13VAZ6-5		1	525A	4
HL13V3		1	474	8
		1	540	31

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL13V4		1	490A	6
HL13V5		1	525A	4
HL41PY8-5		1	150	1
		1	190	1
		1	225	1
		1	250	1
HL441N8-5		1	150	1
		1	190	1
		1	225	1
		1	250	1
HL441UC8-5		1	150	1
		1	190	1
		1	225	1
		1	250	1
		1	127	2
		1	393	9
		1	549	8
		1	200	9
		1	230	9
		1	260	6
		1	330	16
		1	360	10
		1	585	21
		1	141	3
HL523AZ10-17		1	160	6
		1	200	9
		1	230	9
		1	260	6
HL523AZ10-17		1	330	16
		1	360	10
		1	585	21
HL523AZ10-18		1	127A	2
HL523AZ6-14		1	392	16
		1	548	24
HL523AZ6-15		1	393	9
		1	549	8
HL523AZ8-15		1	120	4
		1	127	2
HL523AZ8-16		1	135	4
HL523AZ8-17		1	160	6
		1	200	9
		1	230	9
		1	260	6
		1	330	16
		1	360	10
		1	585	21

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
HL523AZ8-18		1	127A	2
HL523AZ8-19		1	128G	2
		1	141	3
HL523AZ8-4		1	135A	4
HL523AZ8-5		1	155	1
		1	195	2
		1	226	2
		1	255	1
		1	325	10
		1	355	5
		1	580	24
HL523VAZ6-14		1	392	16
		1	548	24
HL523VAZ6-15		1	393	9
		1	549	8
HL523VAZ8-15		1	120	4
		1	127	2
HL523VAZ8-16		1	135	4
HL523VAZ8-17		1	160	6
		1	200	9
		1	230	9
		1	260	6
		1	330	16
		1	360	10
		1	585	21
HL523VAZ8-18		1	127A	2
HL523VAZ8-19		1	128G	2
		1	141	3
HL523VAZ8-4		1	135A	4
HL523VAZ8-5		1	155	1
		1	195	2
		1	226	2
		1	255	1
		1	325	10
		1	355	5
		1	580	24
HL70-5		1	478	8
		1	500A	6
		1	545	31
HL79-6		1	394	25
		1	530A	4
		1	550B	32

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
HL79-8		1	125	4	
		1	128	2	
		1	128A	1	
		1	128J	2	
		1	140	4	
		1	142	3	
		1	165	8	
		1	205	12	
		1	231	12	
		1	265	8	
		1	335	26	
		1	365	15	
		1	590	45	
	H01-06BAC		1	470	8
	H01-3BAC		1	425	4
	H01-5BAC		1	110	2
	H10-06BAC		1	40	28
		1	70	4	
		1	70G	2	
H10-4BAC		1	341	2	
		1	375	1	
H10-5BAC		1	570	3	
JM44LC24S6BW		1	770	6	
JM44LC24S6BW		1	770G	8	
L801-5K3		1	474	8	
		1	540	31	
L801-5K4		1	490A	6	
L801-6K5		1	525A	4	
L803-8K3		1	120A	4	
		1	127B	1	
L804-6K14		1	392	16	
		1	548	24	
L804-6K15		1	393	9	
		1	549	8	
L804-8K15		1	120	4	
		1	127	2	
L804-8K16		1	135	4	
L804-8K17		1	160	6	
		1	200	9	
		1	230	9	
		1	260	6	
		1	330	16	
		1	360	10	
		1	585	21	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
L804-8K18		1	127A	2
L804-8K19		1	128G	2
		1	141	3
L804-8K4		1	135A	4
L804-8K5		1	155	1
		1	195	2
		1	226	2
		1	255	1
		1	325	10
		1	355	5
		1	580	24
MS16562-10		1	402	2
MS16562-9		1	401	2
MS21921-6J		1	780	2
MS21924J6		1	745	1
MS21926J6		1	700	1
MS27253F2		1	685	1
		1	686	1
NAS1423C14		1	720	1
NAS1832C3-4M		1	755	2
		1	767	6
		1	767G	8
NAS603-6P		1	765	6
		1	765G	8
NAS603-7P		1	750	2
NAS6704-13		1	292A	6
NAS6704-14		1	293A	6
NAS6705-12		1	95A	2
NS202101-048		1	341	2
		1	375	1
NS202101-62		1	40	28
		1	70	4
		1	70G	2
NS202101SE02		1	425	4
NS202101SE62		1	470	8
RC1108		1	130A	2
RMLH9075-4W		1	341	2
		1	375	1
RMLH9075-5W		1	570	3
RMLH9075-62W		1	40	28
		1	70	4
		1	70G	2
S314N101-1		1	555A	3

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
S314N104-1		1	300D	3
S314T220-16		1	90K	2
S314T220-3		1	130A	2
S314T220-5		1	90B	2
S383-70-14		1	695	1
S3926H		1	770	6
		1	770G	8
S424-7-2-14		1	695	1
TA04C44S6HA		1	770	6
		1	770G	8
T6C1032JM		1	425	4
T6C524JM		1	110	2
T6C632JM		1	470	8
T6S428J		1	341	2
		1	375	1
T6S524J		1	570	3
T6S632J		1	40	28
		1	70	4
		1	70G	2
VN303A048		1	341	2
		1	375	1
VN303A62		1	40	28
		1	70	4
		1	70G	2
VN303D02		1	425	4
VN303D62		1	470	8
WC1318-5		1	150	1
		1	190	1
		1	225	1
		1	250	1
109LH9075-3W		1	425	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
109LH9075-5W		1	110	2
109LH9075-62W		1	470	8
19396U6H		1	770	6
		1	770G	8
2-02903-06H		1	785	2
233T9161-1		1	715	1
314T1110-1SP		1	1A	RF
314T1110-10		1	285	2
314T1110-11		1	615	1
314T1110-12		1	620	1
314T1110-13		1	610	3
314T1110-14		1	290	2
314T1110-17		1	670	1
314T1110-18		1	389	1
314T1110-2SP		1	5A	RF
314T1110-21		1	50A	1
314T1110-22		1	55A	1
314T1110-25		1	20A	1
314T1110-26		1	25A	1
314T1110-27		1	75A	1
314T1110-28		1	612	3
314T1110-29		1	387	3
314T1110-3		1	45	1
314T1110-30		1	613	3
314T1110-31SP		1	1B	RF
314T1110-32SP		1	5B	RF
314T1110-33SP		1	1C	RF
314T1110-34SP		1	5C	RF
314T1110-37		1	75E	1
314T1110-4		1	390	2
314T1110-43SP		1	1D	RF
314T1110-44SP		1	5D	RF
314T1110-5		1	20	1
314T1110-5015		1	8C	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1110-5016		1	13C	1
314T1110-5017		1	8D	1
314T1110-5018		1	13D	1
314T1110-5019		1	8E	1
314T1110-5020		1	13E	1
314T1110-5024		1	16A	1
314T1110-5025		1	10S	1
314T1110-5026		1	15X	1
314T1110-5027		1	10T	1
314T1110-5028		1	15Y	1
314T1110-5029		1	10U	1
314T1110-5030		1	15Z	1
314T1110-5031		1	10W	1
314T1110-5032		1	16B	1
314T1110-5033		1	10X	1
314T1110-5037		1	17F	1
314T1110-5038		1	18G	1
314T1110-5040		1	18J	1
314T1110-5043		1	17H	1
314T1110-5044		1	18K	1
314T1110-5045		1	17J	1
314T1110-5046		1	18L	1
314T1110-5047		1	10V	1
314T1110-5048		1	16	1
314T1110-5051		1	17G	1
314T1110-5052		1	18H	1
314T1110-5053		1	17K	1
314T1110-5054		1	18M	1
314T1110-5055		1	17L	1
314T1110-5058		1	18P	1
314T1110-5059		1	17M	1
314T1110-5060		1	14	1
314T1110-5061		1	11	1
314T1110-53		1	50C	1
314T1110-54		1	55C	1
314T1110-55SP		1	1E	RF
314T1110-56SP		1	5E	RF
314T1110-58		1	75D	1
314T1110-59		1	20B	1
314T1110-6		1	25	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1110-60		1	25B	1
314T1110-61		1	45A	1
314T1110-62		1	55D	1
314T1110-63		1	50D	1
314T1110-64		1	75B	1
314T1110-67		1	75C	1
314T1110-69SP		1	1L	RF
314T1110-70SP		1	5L	RF
314T1110-8		1	665	1
314T1110-9		1	280	4
314T1111-10		1	680B	1
314T1111-11		1	675L	1
314T1111-12		1	680C	1
314T1111-15		1	675H	1
314T1111-16		1	680L	1
314T1111-17		1	675M	1
314T1111-18		1	680M	1
314T1111-20		1	680G	1
314T1111-22		1	680K	1
314T1111-23		1	680N	1
314T1111-24		1	675K	1
314T1111-28		1	675G	1
314T1111-29		1	680H	1
314T1111-31		1	680P	1
314T1111-32		1	675N	1
314T1111-33		1	680Q	1
314T1111-34		1	675P	1
314T1111-9		1	675B	1
314T1114-10		1	126G	1
314T1114-11		1	129E	1
314T1114-12		1	129G	1
314T1114-13		1	80A	1
314T1114-14		1	85A	1
314T1114-19		1	129	1
314T1114-21		1	143	1
314T1114-22		1	143E	1
314T1114-23		1	144	1
314T1114-24		1	144E	1
314T1114-25		1	117G	1
314T1114-3		1	115	1
		1	126	1
314T1114-33		1	80D	1
314T1114-37		1	115B	1
		1	126D	1
314T1114-38		1	117J	1
314T1114-40		1	118B	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1114-41		1	115C	1
314T1114-42		1	126E	1
314T1114-43		1	117K	1
314T1114-44		1	118C	1
314T1114-5		1	117	1
314T1114-6		1	118	1
314T1114-8		1	85B	1
314T1114-9		1	126A	1
314T1115-1		1	400	1
314T1115-10		1	403	1
314T1115-2		1	546	1
314T1115-3		1	482	1
314T1115-4		1	535A	2
314T1115-5		1	510A	2
314T1115-6		1	435	2
314T1115-7		1	520A	2
314T1115-8		1	505A	2
314T1115-9		1	430	2
314T1117-11		1	605A	6
314T1117-14		1	575E	3
314T1117-15		1	575F	3
314T1117-16		1	595E	3
314T1117-17		1	595F	3
314T1117-19		1	595H	3
314T1117-21		1	575K	3
314T1117-22		1	575L	3
314T1117-23		1	595J	3
314T1117-6		1	575C	3
314T1117-7		1	595C	3
314T1118-1		1	145	1
314T1118-2		1	175A	1
314T1118-4		1	145A	1
314T1118-5		1	175	1
314T1119-1		1	185A	1
314T1119-2		1	215A	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T1119-3		1	220A	1
314T1119-4		1	240A	1
314T1119-5		1	185	1
314T1119-6		1	215	1
314T1119-7		1	220	1
314T1119-8		1	240	1
314T1120-1		1	630	1
314T1120-2		1	635	1
314T1120-3		1	630A	1
314T1120-4		1	635A	1
314T1120-5		1	630B	1
314T1120-6		1	635B	1
314T1121-1		1	350A	1
314T1121-2		1	385A	1
314T1121-3		1	320A	2
314T1121-4		1	345A	2
314T1121-5		1	350	1
314T1121-6		1	385	1
314T1121-7		1	320	2
314T1121-8		1	345	2
314T1123-4		1	486A	1
314T1126-1		1	245A	1
314T1126-2		1	275A	1
314T1126-4		1	245	1
314T1126-5		1	275	1
314T1329-1SP		1	1H	RF
314T1329-2SP		1	5H	RF
314T1329-3		1	775	1
314T1329-4		1	760	1
314T1329-5		1	775G	1
314T1329-7SP		1	1J	RF
314T1329-8SP		1	5J	RF
314T1330-1		1	725	1
314T1339-1		1	298	3
314T3019-2		1	340	2
		1	370	1

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314T1110  
314T1329

 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
314T3110-17		1	650	1
314T3110-24		1	655	1
314T3231-1		1	405	2
314T4119-5		1	396	1
314T4119-6		1	552	1
314T4119-7		1	397	1
314T4119-8		1	553	1
35235V06		1	785	2
393CS6HT		1	770	6
		1	770G	8
		1	90J	2
60B90300-4		1	455A	2
		1	500A	6
		1	545	31
		1	530A	4
		1	550B	32
		1	128	2
		1	128A	1
		1	128J	2
		1	140	4
		1	142	3
		1	165	8
		1	205	12
		1	231	12
		1	265	8
		1	335	26
		1	365	15
		1	590	45
		1	190	1
		1	225	1
		1	250	1

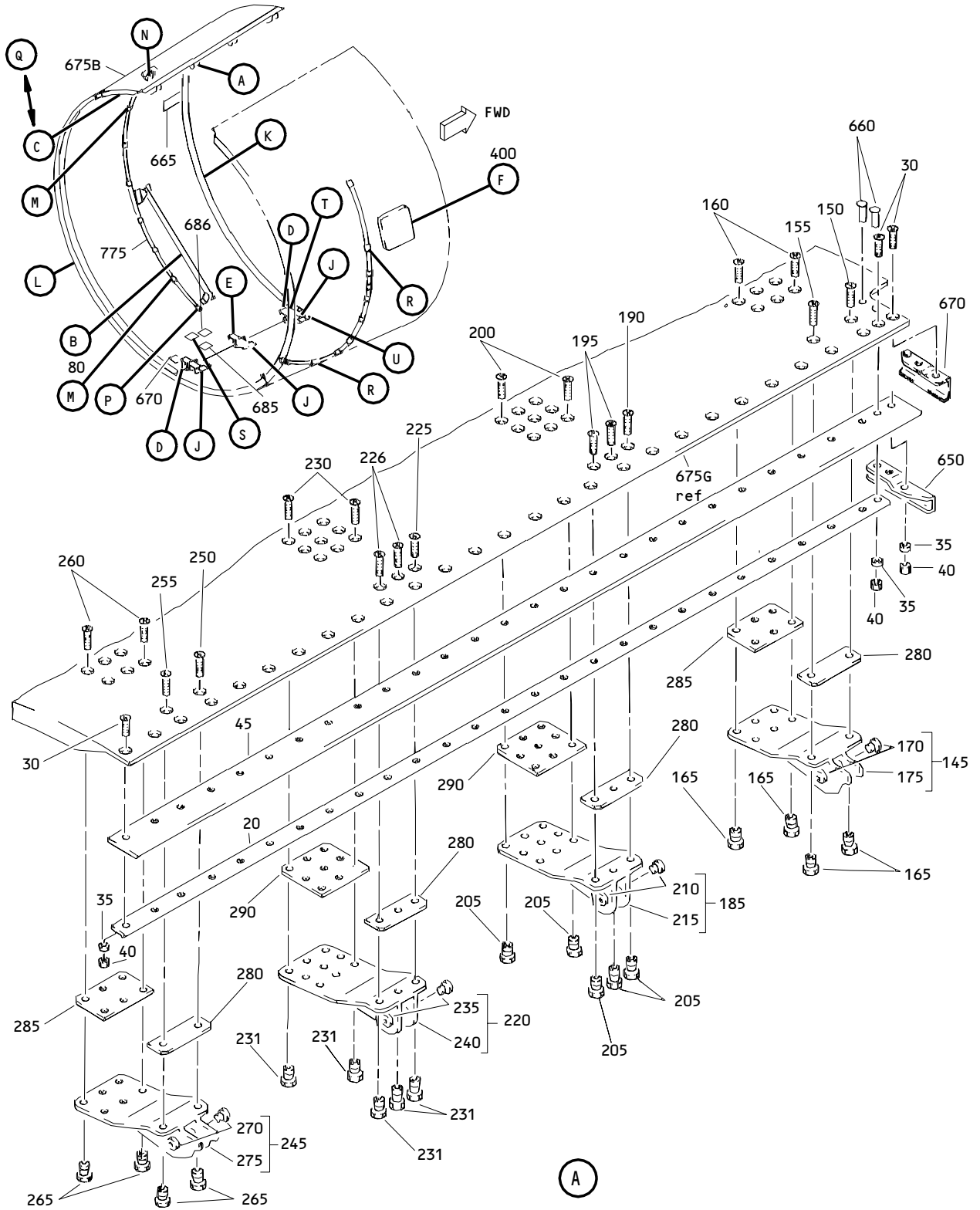
**71-11-35**

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
96-048		1	341	2
		1	375	1
96-054		1	570	3
96-62		1	40	28
		1	70	4
		1	70G	2
97E02		1	425	4
97E054		1	110	2
97E62		1	470	8

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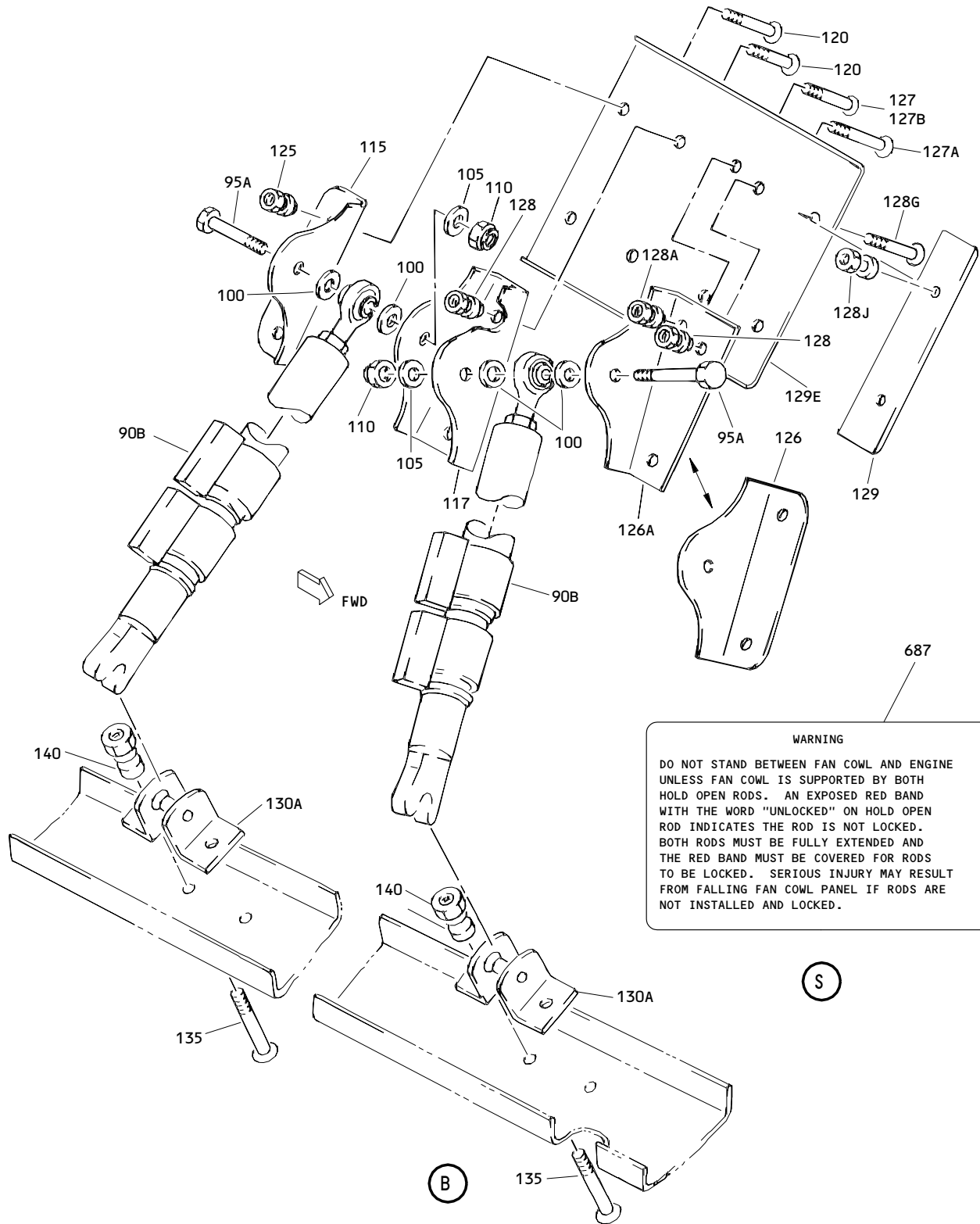
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Fan Cowl Assembly  
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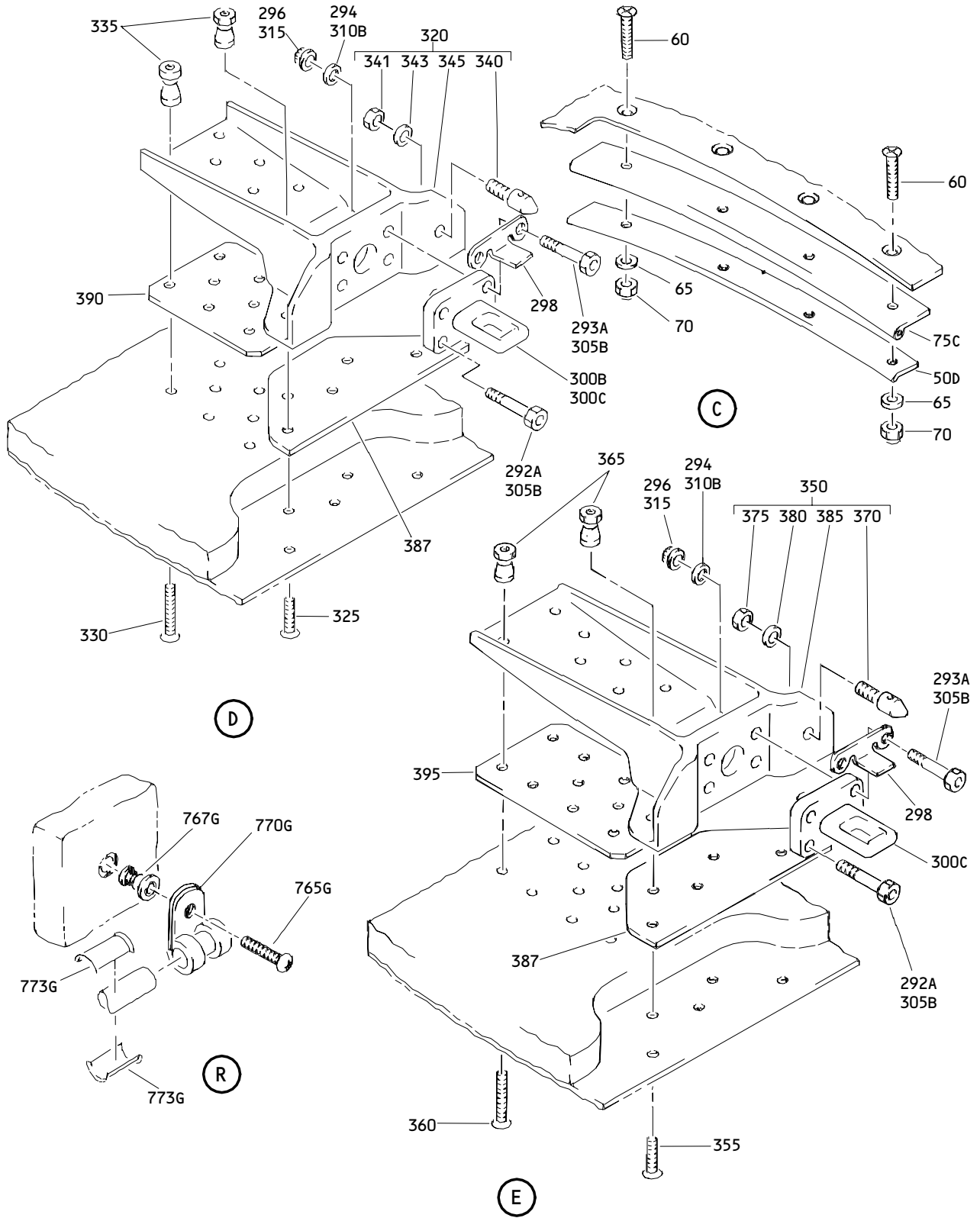
**WARNING**

DO NOT STAND BETWEEN FAN COWL AND ENGINE UNLESS FAN COWL IS SUPPORTED BY BOTH HOLD OPEN RODS. AN EXPOSED RED BAND WITH THE WORD "UNLOCKED" ON HOLD OPEN ROD INDICATES THE ROD IS NOT LOCKED. BOTH RODS MUST BE FULLY EXTENDED AND THE RED BAND MUST BE COVERED FOR RODS TO BE LOCKED. SERIOUS INJURY MAY RESULT FROM FALLING FAN COWL PANEL IF RODS ARE NOT INSTALLED AND LOCKED.

Fan Cowl Assembly  
 Figure 1 (Sheet 2)

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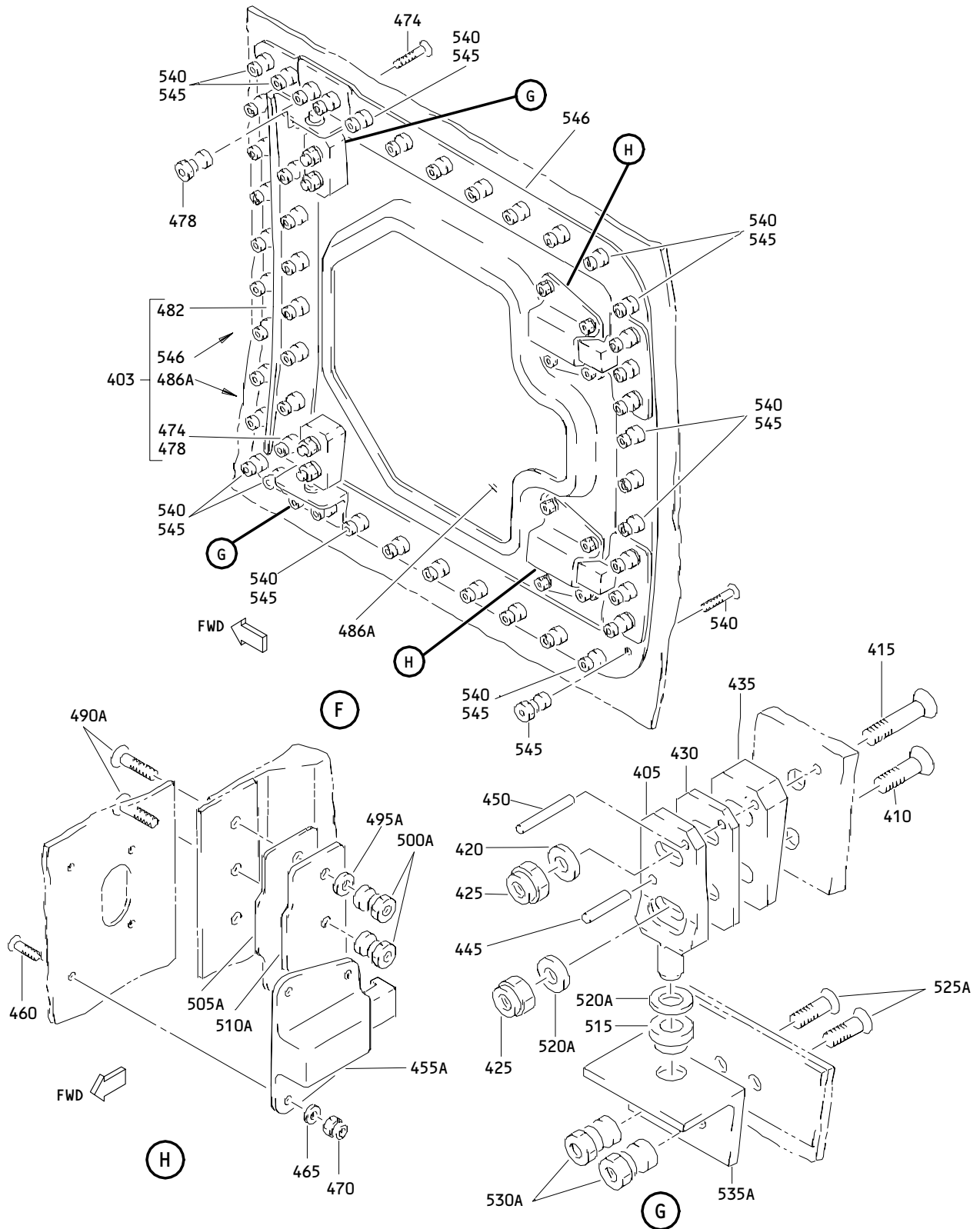


Fan Cowl Assembly  
Figure 1 (Sheet 3)

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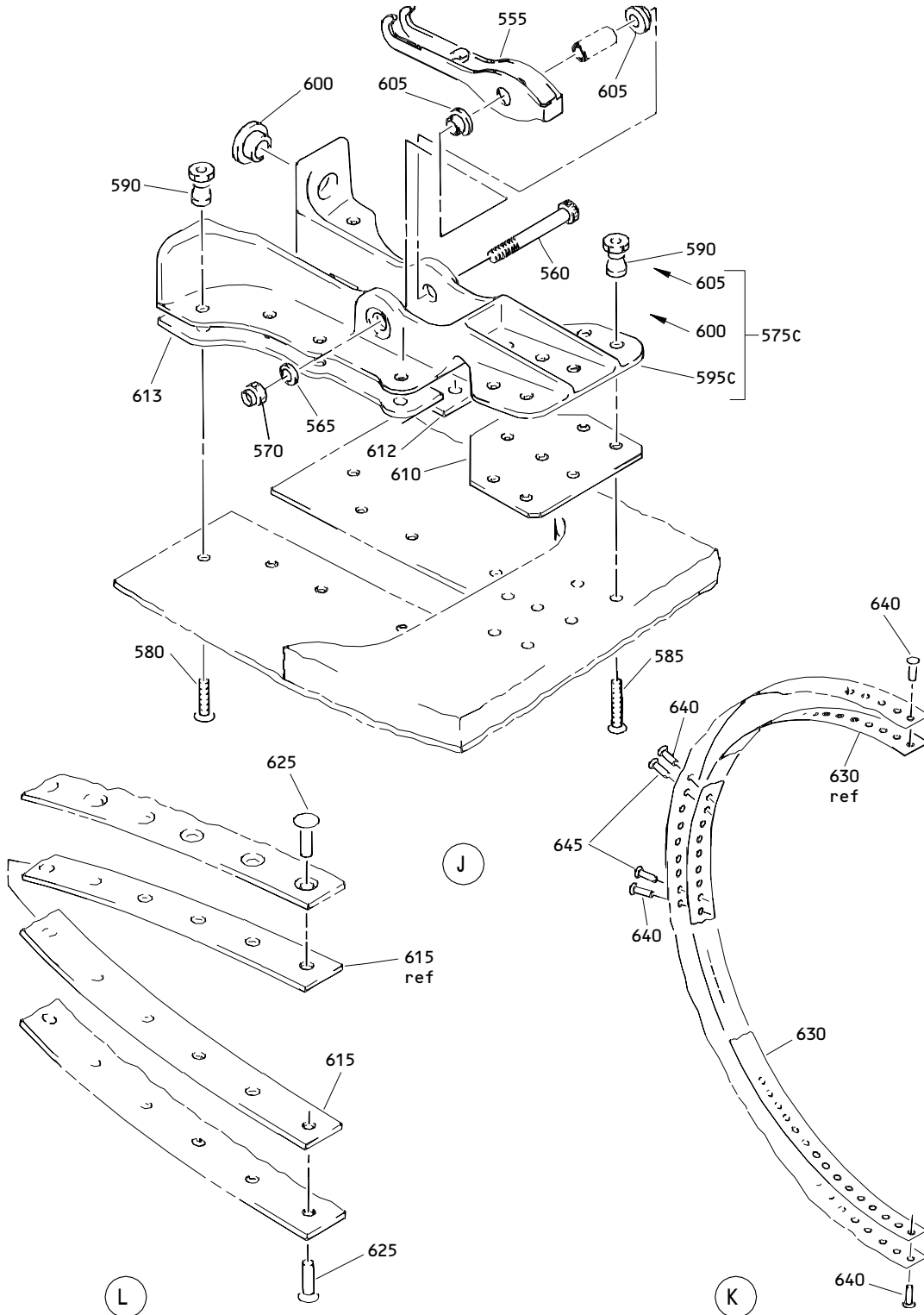


Fan Cowl Assembly  
 Figure 1 (Sheet 4)

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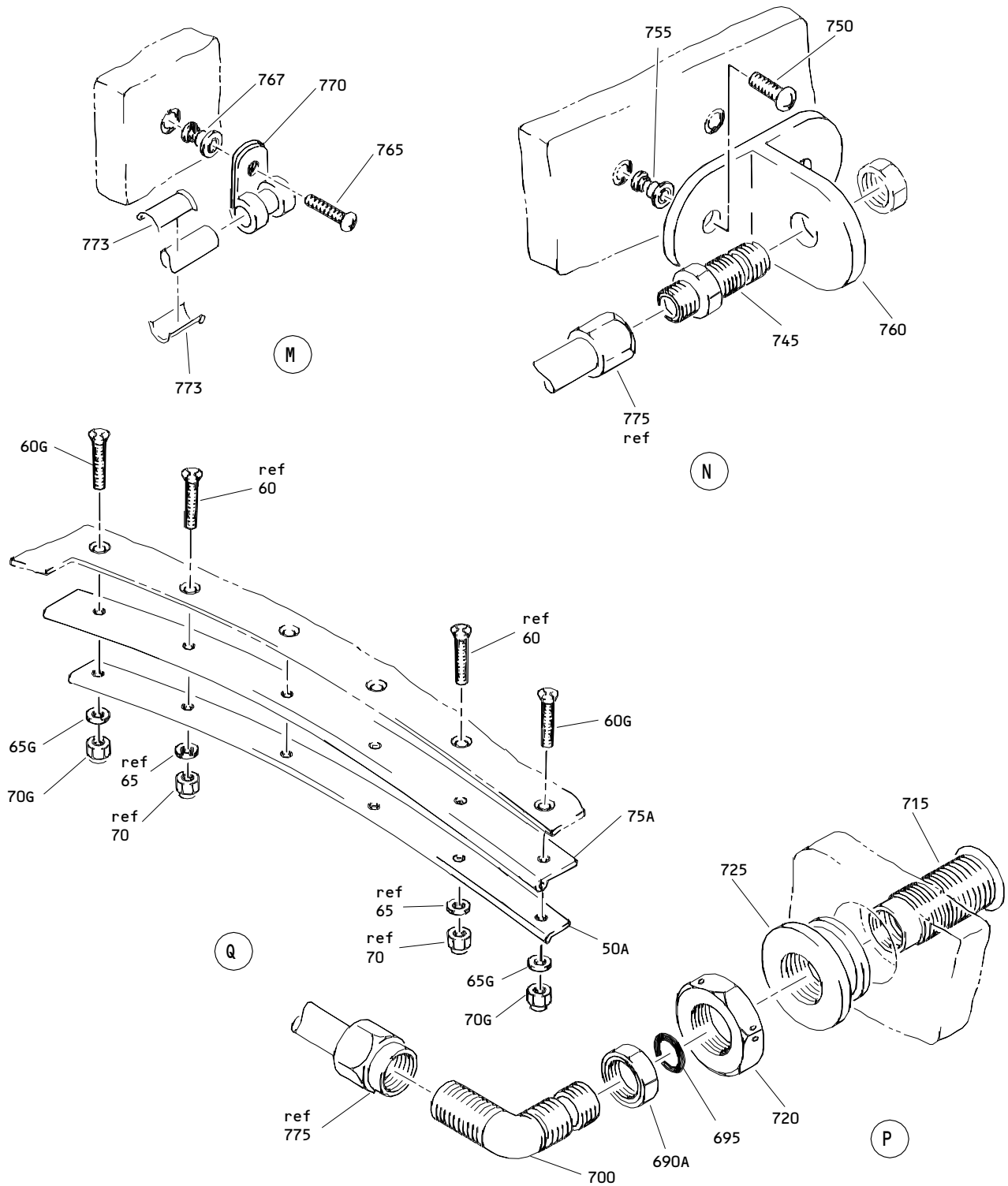
**BOEING**  
COMPONENT  
MAINTENANCE MANUAL



Fan Cowl Assembly  
Figure 1 (Sheet 5)

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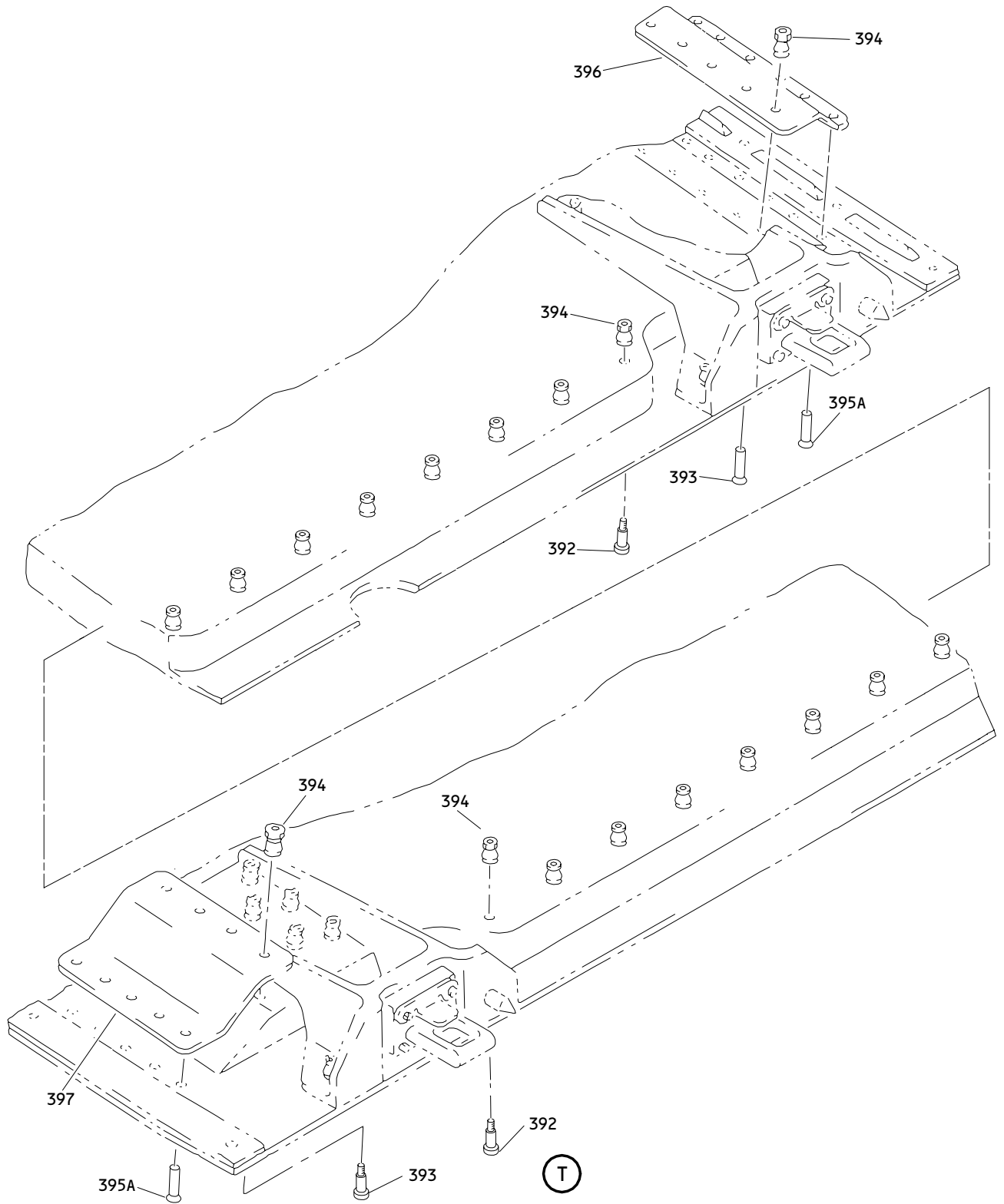
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Fan Cowl Assembly  
 Figure 1 (Sheet 6)

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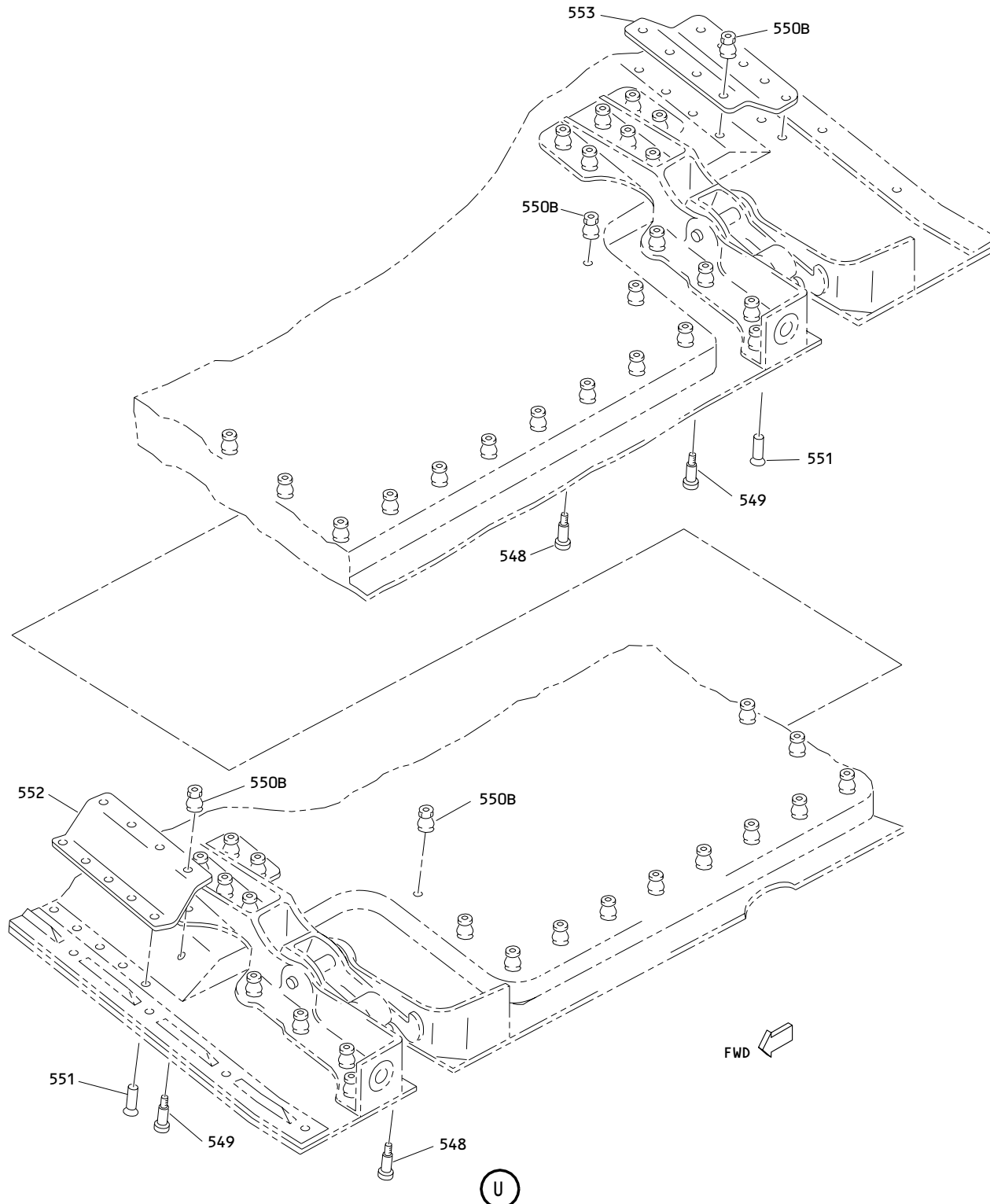
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Fan Cowl Assembly  
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Fan Cowl Assembly  
Figure 1 (Sheet 8)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-1	314T1110-1		DELETED		
-1A	314T1110-1SP		COWL ASSY-FAN (LH)	J	RF
-1B	314T1110-31SP		COWL ASSY-FAN (REWORK) (LH)	A	RF
-1C	314T1110-33SP		COWL ASSY-FAN (LH)	C	RF
-1D	314T1110-43SP		COWL ASSY-FAN (LH)	E	RF
-1E	314T1110-55SP		COWL ASSY-FAN (LH)	G	RF
-1F	314T1329-1		DELETED		
-1G	314T1329-7		DELETED		
-1H	314T1329-1SP		COWL ASSY-FAN (REWORK) (LH)	L	RF
-1J	314T1329-7SP		COWL ASSY-FAN (REWORK) (LH)	N	RF
-1K	314T1329-69SP		DELETED		
-1L	314T1110-69SP		COWL ASSY-FAN (LH)	Q	RF
-5	314T1110-2		DELETED		
-5A	314T1110-2SP		COWL ASSY-FAN (RH)	K	RF
-5B	314T1110-32SP		COWL ASSY-FAN (REWORK) (RH)	B	RF
-5C	314T1110-34SP		COWL ASSY-FAN (RH)	D	RF
-5D	314T1110-44SP		COWL ASSY-FAN (RH)	F	RF
-5E	314T1110-56SP		COWL ASSY-FAN (RH)	H	RF
-5F	314T1329-2		DELETED		
-5G	314T1329-8		DELETED		
-5H	314T1329-2SP		COWL ASSY-FAN (REWORK) (RH)	M	RF
-5J	314T1329-8SP		COWL ASSY-FAN (REWORK) (RH)	P	RF
-5K	314T1329-70SP		DELETED		
-5L	314T1110-70SP		COWL ASSY-FAN (RH)	R	RF
-8	314T1110-5015SP		DELETED		
-8A	314T1110-5017SP		DELETED		
-8B	314T1110-5019SP		DELETED		
-8C	314T1110-5015		.COWL ASSY-(REWORK) (LIMITED)	J	1
-8D	314T1110-5017		.COWL ASSY-(REWORK) (LIMITED)	J	1
-8E	314T1110-5019		.COWL ASSY-(REWORK) (LIMITED)	J	1

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-10	314T1110-5003		DELETED		
-10A	314T1110-5001		DELETED		
-10B	314T1110-5005		DELETED		
-10C	314T1110-5007		DELETED		
-10D	315T1110-5013		DELETED		
-10E	314T1110-5015		DELETED		
-10F	314T1110-5017		DELETED		
-10G	314T1110-5019		DELETED		
-10H	314T1110-5021		DELETED		
-10J	314T1110-5025SP		DELETED		
-10K	314T1110-5027SP		DELETED		
-10L	314T1110-5029SP		DELETED		
-10M	314T1110-5047SP		DELETED		
-10N	BCREF7330		.COWL ASSY- (P/N UNASSIGNED)	L	1
-10P	314T1110-5031SP		DELETED		
-10Q	314T1110-5033SP		DELETED		
-10R	BCREF7332		.COWL ASSY- (P/N UNASSIGNED)	N	1
-10S	314T1110-5025		.COWL ASSY- (LIMITED)	A	1
-10T	314T1110-5027		.COWL ASSY- (LIMITED)	A	1
-10U	314T1110-5029		.COWL ASSY- (LIMITED)	A	1
-10V	314T1110-5047		.COWL ASSY- (LIMITED)	A	1
-10W	314T1110-5031		.COWL ASSY- (LIMITED)	C	1

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COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -10X	314T1110-5033		.COWL ASSY- (LIMITED)	C	1
-11	314T1110-5061		.COWL ASSY	Q	1
-13	314T1110-5016SP		DELETED		
-13A	314T1110-5018SP		DELETED		
-13B	314T1110-5020SP		DELETED		
-13C	314T1110-5016		.COWL ASSY-(REWORK) (LIMITED)	K	1
-13D	314T1110-5018		.COWL ASSY-(REWORK) (LIMITED)	K	1
-13E	314T1110-5020		.COWL ASSY-(REWORK) (LIMITED)	K	1
-14	314T1110-5060		.COWL ASSY	R	1
-15	314T1110-5004		DELETED		
-15A	314T1110-5002		DELETED		
-15B	314T1110-5010		DELETED		
-15C	315T1110-5011		DELETED		
-15D	315T1110-5006		DELETED		
-15E	315T1110-5008		DELETED		
-15F	315T1110-5009		DELETED		
-15G	315T1110-5014		DELETED		
-15H	314T1110-5016		DELETED		
-15J	314T1110-5018		DELETED		
-15K	314T1110-5020		DELETED		
-15L	314T1110-5022		DELETED		
-15M	314T1110-5023		DELETED		
-15N	314T1110-5026SP		DELETED		
-15P	314T1110-5028SP		DELETED		
-15Q	314T1110-5030SP		DELETED		
-15R	314T1110-5048SP		DELETED		
-15S	BCREF7331		.COWL ASSY- (P/N UNASSIGNED)	M	1
-15T	314T1110-5032SP		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-15U	314T1110-5034SP		DELETED		
-15V	314T1110-5024SP		DELETED		
-15W	BCREF7333		.COWL ASSY- (P/N UNASSIGNED)	P	1
-15X	314T1110-5026		.COWL ASSY- (LIMITED)	B	1
-15Y	314T1110-5028		.COWL ASSY- (LIMITED)	B	1
-15Z	314T1110-5030		.COWL ASSY- (LIMITED)	B	1
-16	314T1110-5048		.COWL ASSY- (LIMITED)	B	1
-16A	314T1110-5024		.COWL ASSY- (LIMITED)	D	1
-16B	314T1110-5032		.COWL ASSY- (LIMITED)	D	1
-17	314T1110-5035SP		DELETED		
-17A	314T1110-5041SP		DELETED		
-17B	314T1110-5043SP		DELETED		
-17C	314T1110-5037SP		DELETED		
-17D	314T1110-5045SP		DELETED		
-17E	314T1110-5051SP		DELETED		
-17F	314T1110-5037		.COWL ASSY- (LIMITED)	E	1
-17G	314T1110-5051		.COWL ASSY- (LIMITED)	E	1
-17H	314T1110-5043		.COWL ASSY- (LIMITED)	G	1
-17J	314T1110-5045		.COWL ASSY- (LIMITED)	G	1
-17K	314T1110-5053		.COWL ASSY- (LIMITED)	G	1
-17L	314T1110-5055		.COWL ASSY- (LIMITED)	G	1
-17M	314T1110-5059		.COWL ASSY- (LIMITED)	G	1
-18	314T1110-5036SP		DELETED		
-18A	314T1110-5042SP		DELETED		
-18B	314T1110-5044SP		DELETED		
-18C	314T1110-5038SP		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-18D	314T1110-5040SP		DELETED		
-18E	314T1110-5046SP		DELETED		
-18F	314T1110-5052SP		DELETED		
-18G	314T1110-5038		.COWL ASSY- (LIMITED)	F	1
-18H	314T1110-5052		.COWL ASSY- (LIMITED)	F	1
-18J	314T1110-5040		.COWL ASSY- (LIMITED)	H	1
-18K	314T1110-5044		.COWL ASSY- (LIMITED)	H	1
-18L	314T1110-5046		.COWL ASSY- (LIMITED)	H	1
-18M	314T1110-5054		.COWL ASSY- (LIMITED)	H	1
-18N	314T1110-5057		DELETED		
-18P	314T1110-5058		.COWL ASSY- (LIMITED)	H	1
20	314T1110-5		..RETAINER-SEAL (USED ON ITEM 10X)	A,C,J L,N	1
-20A	314T1110-25		..RETAINER-SEAL (USED ON ITEM 10W)	C,E	1
-20B	314T1110-59		..RETAINER	G,Q	1
-25	314T1110-6		..RETAINER-SEAL (USED ON ITEM 16A)	B,D,K M,P	1
-25A	314T1110-26		..RETAINER-SEAL (USED ON ITEM 16B)	D,F	1
-25B	314T1110-60		..RETAINER	H,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
01-30	BACS12ER06K8		1234567 ..SCREW- (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))		28
35 40	AN960-6L H10-06BAC		..WASHER ..NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A62 (V52828)) (OPT NS202101-62 (V80539)) -----*		28 28

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**BOEING**  
COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-45	314T1110-3		..SEAL	A-F, J-P	1
-45A	314T1110-61		..SEAL	G,H,Q ,R	1
50	314T1110-15		DELETED		
50A	314T1110-21		..RETAINER-SEAL	A,J,L	1
-50B	314T1110-23		DELETED		
-50C	314T1110-53		..RETAINER-SEAL	C,E,N	1
50D	314T1110-63		..RETAINER	G,Q	1
-55	314T1110-16		DELETED		
-55A	314T1110-22		..RETAINER-SEAL	B,K,M	1
-55B	314T1110-24		DELETED		
-55C	314T1110-54		..RETAINER-SEAL	D,F,P	1
-55D	314T1110-62		..RETAINER	H,R	1
60	BACS12ER06K8		ATTACHING PARTS ..SCREW- (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-60G	BACS12ER06K8		..SCREW- (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))	A-D, L-P	2
65	AN960-6L		..WASHER		4
65G	AN960-6L		..WASHER	A-D, L-P	2
70	H10-06BAC		..NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A06) (OPT BRH10A62 (V52828)) (OPT NS202101-62 (V80539))		4

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COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-70G	H10-06BAC		..NUT- (V15653) (SPEC BACN10JC06) (OPT RMLH9075-62W (V72962)) (OPT T6S632J (V11815)) (OPT VN303A62 (V92215)) (OPT 96-62 (V80539)) (OPT BRH10A06 (OPT BRH10A62 (V52828)) (OPT NS202101-62 (V80539)) -----*-----	A-D, L-P	2
75 75A	314T1110-7 314T1110-27		DELETED ..SEAL- (314T1110-37 MAY REPLACE 314T1110-27 ON LH SIDE ONLY) (314T1110-58 MAY REPLACE 314T1110-27 ON RH SIDE ONLY)	A,B, J-M	1
-75B	314T1110-64		..SEAL- (314T1110-64 SEAL TOGETHER WITH 314T1110-62 RETAINER MAY REPLACE 314T1110-58 SEAL TOGETHER WITH 314T1110-54 RETAINER IN RH POSITION)	H,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-75C	314T1110-67		..SEAL- (314T1110-67 SEAL TOGETHER WITH 314T1110-63 RETAINER MAY REPLACE 314T1110-37 SEAL TOGETHER WITH 314T1110-53 RETAINER IN LH POSITION)	G,Q	1
-75D	314T1110-58		..SEAL- (314T1110-64 SEAL TOGETHER WITH 314T1110-62 RETAINER MAY REPLACE 314T1110-58 SEAL TOGETHER WITH 314T1110-54 RETAINER IN RH POSITION) (314T1110-58 MAY REPLACE 314T1110-27 ON RH SIDE ONLY)	D,F,P	1
-75E	314T1110-37		..SEAL- (314T1110-67 SEAL TOGETHER WITH 314T1110-63 RETAINER MAY REPLACE 314T1110-37 SEAL TOGETHER WITH 314T1110-53 RETAINER IN LH POSITION ONLY) (314T1110-37 MAY REPLACE 314T1110-27 ON LH SIDE ONLY)	C,E,N	1

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COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-80	314T1114-1		DELETED		
-80A	314T1114-13		..ROD INSTL-HOLD OPEN (REWORK)	A,J,L	1
-80B	314T1114-7		DELETED		
-80C	314T1114-35		..ROD INSTL-HOLD OPEN	C,E,N	1
-80D	314T1114-33		..ROD INSTL-HOLD OPEN	G,Q	1
-85	314T1114-2		DELETED		
-85A	314T1114-14		..ROD INSTL-HOLD OPEN (REWORK)	B,K,M	1
-85B	314T1114-8		..ROD INSTL-HOLD OPEN	D,F,H P,R	1
90	A2764-1		DELETED		
90A	S314T220-5		DELETED		
90B	A2764-3		...ROD ASSY- (V08844) (SPEC S314T220-5) (OPT 55395-5 (V84256)) (OPT 55395-5M (V84256))	A-C,E J-N	2
-90C	55395-3		DELETED		
-90D	55395-5		...ROD ASSY- (V84256) (SPEC S314T220-5) (OPT A2764-3 (V08844)) (OPT 55395-5M (V84256))	A-C,E J-N	2
-90E	A2764-3		...ROD ASSY- (REPLD BY ITEM 90K) (V08844) (SPEC S314T220-5) (OPT 55395-5 (V84256)) (OPT 55395-5M (V84256))	D,F-H P-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -90F	55395-5		...ROD ASSY- (REPLD BY ITEM 90K) (V84256) (SPEC S314T220-5) (OPT A2764-3 (V08844)) (OPT 55395-5M (V84256))	D,F-H ,P-R	2
-90G -90H	S314T220-16 55395-5M		DELETED ...ROD ASSY- (V84256) (SPEC S314T220-5) (OPT A2764-3 (V08844)) (OPT 55395-5 (V84256))	A-C,E ,J-N	2
-90J	55395-5M		...ROD ASSY- (REPLD BY ITEM 90K) (V84256) (SPEC S314T220-5) (OPT A2764-3 (V08844)) (OPT 55395-5 (V84256))	D,F-H ,P-R	2
-90K	A2764-16		...ROD ASSY- (REPLS ITEMS 90E, 90F, 90J) (V08844) (SPEC S314T220-16) (LIMITED)	D,F-H ,P-R	2
95	BACB30LM5-12		ATTACHING PARTS DELETED		
95A	NAS6705-12		...BOLT		2
100	AN960PD516		...WASHER		4
105	AN960-516		...WASHER		2

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COMPONENT  
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-110	H01-5BAC		...NUT- (V15653) (SPEC BACN10JC5CM) (OPT T6C524JM (V11815)) (OPT 109LH9075-5W (V72962)) (OPT 97E054 (V80539)) -----*		2
115	314T1114-3		...BRACKET	A-C,E ,J-N	1
-115A	314T1114-3		...BRACKET- (REPLD BY ITEMS 115B, 115C)	D,F-H ,P-R	1
-115B	314T1114-37		...BRACKET- (REPLS ITEM 115A) (REPLD BY ITEM 115C)	D,F-H ,P-R	1
-115C	314T1114-41		...BRACKET- (REPLS ITEMS 115A, 115B)	D,F-H ,P-R	1
117	314T1114-5		...BRACKET	A,J,L	1
-117G	314T1114-25		...BRACKET	C,E,N	1
-117H	314T1114-25		...BRACKET- (REPLD BY ITEMS 117J, 117K)	G,Q	1
-117J	314T1114-38		...BRACKET- (REPLS ITEM 117H) (REPLD BY ITEM 117K)	G,Q	1
-117K	314T1114-43		...BRACKET- (REPLS ITEMS 117J, 117H)	G,Q	1
-118	314T1114-6		...BRACKET	B,K,M	1
-118A	314T1114-6		...BRACKET- (REPLD BY ITEMS 118B, 118C)	D,F,H ,P,R	1
-118B	314T1114-40		...BRACKET- (REPLS ITEM 118A) (REPLD BY ITEM 118C)	D,F,H ,P,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -118C	314T1114-44		...BRACKET- (REPLS ITEMS 118A, 118B) ATTACHING PARTS	D,F,H ,P,R	1
120	HL523VAZ8-15		...BOLT- (V56878) (SPEC BACB30NZ8K15) (OPT HL523VAZ8-15 (V97928)) (OPT HL523VAZ8-15 (V97928)) (OPT L804-8K15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523-15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523AZ8-15 (V97928))	C-H, N-R	4
-120A	HL11VAZ8-3		...BOLT- (V56878) (SPEC BACB30NW8K3) (OPT B30NW8K3 (V97928)) (OPT HL11VAZ8-3 (V73197)) (OPT HL11VAZ8-3 (V92215)) (OPT HL11VAZ8-3 (V97928)) (OPT L803-8K3 (V06725)) (OPT HL11VAZ8-3 (V08524)) (OPT HL11V3 (V06725))	A,B, J-M	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-125	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		4
126	314T1114-3		...BRACKET	C,E,N	1
126A	314T1114-9		...BRACKET	A,J,L	1
-126C	314T1114-3		...BRACKET- (REPLD BY ITEMS 126D, 126E)	D,F-H ,P-R	1
-126D	314T1114-37		...BRACKET- (REPLS ITEM 126C) (REPLD BY ITEM 126E)	D,F-H ,P-R	1
-126E	314T1114-42		...BRACKET- (REPLS ITEMS 126C, 126D)	D,F-H ,P-R	1
-126G	314T1114-10		...BRACKET ATTACHING PARTS	B,K,M	1
127	HL523VAZ8-15		...BOLT- (V56878) (SPEC BACB30NZ8K15) (OPT HL523VAZ8-15 (V97928)) (OPT HL523VAZ8-15 (V97928)) (OPT L804-8K15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523-15 (V06725)) (OPT HL523AZ8-15 (V08524)) (OPT HL523AZ8-15 (V97928))	C-H, N-R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-127A	HL523VAZ8-18		...BOLT- (V56878) (SPEC BACB30NZ8K18) (OPT HL523VAZ8-18 (V97928)) (OPT HL523VAZ8-18 (V97928)) (OPT L804-8K18 (V06725)) (OPT HL523AZ10-18 (V73197)) (OPT HL523AZ10-18 (V92215)) (OPT HL523AZ10-18 (V73197)) (OPT HL523AZ8-18 (V97928))	A,B, J-M	2
127B	HL11VAZ8-3		...BOLT- (V56878) (SPEC BACB30NW8K3) (OPT B30NW8K3 (V97928)) (OPT HL11VAZ8-3 (V73197)) (OPT HL11VAZ8-3 (V92215)) (OPT HL11VAZ8-3 (V97928)) (OPT L803-8K3 (V06725)) (OPT HL11VAZ8-3 (V08524)) (OPT HL11V3 (V06725))	A,B, J-M	1
128	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-128A	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	A,B, J-M	1
128G	HL523VAZ8-19		...BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523VAZ8-19 (V97928)) (OPT HL523VAZ8-19 (V97928)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V08524)) (OPT HL523-19 (V06725)) (OPT HL523AZ8-19 (V08524)) (OPT HL523AZ8-19 (V97928))	A,B, J-M	2
128J	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))	A,B, J-M	2
129	314T1114-19		...FILLER	A,B, J-M	1
129E	314T1114-11		...CHANNEL	A,J,L	1
-129G	314T1114-12		...CHANNEL	B,K,M	1
130	S314T220-3		DELETED		
130A	RC1108		...RECEIVER- (V08844) (SPEC S314T220-3)		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 135	HL523VAZ8-16		ATTACHING PARTS ...BOLT- (V56878) (SPEC BACB30NZ8K16) (OPT HL523VAZ8-16 (V97928)) (OPT HL523VAZ8-16 (V97928)) (OPT L804-8K16 (V06725)) (OPT HL523AZ8-16 (V73197)) (OPT HL523AZ8-16 (V92215)) (OPT HL523AZ8-16 (V73197)) (OPT HL523AZ8-16 (V97928))	C-H, N-R	4
-135A	HL523VAZ8-4		...BOLT- (V56878) (SPEC BACB30NZ8K4) (OPT HL523VAZ8-4 (V97928)) (OPT HL523VAZ8-4 (V97928)) (OPT L804-8K4 (V06725)) (OPT HL523AZ8-4 (V73197)) (OPT HL523AZ8-4 (V92215)) (OPT HL523AZ8-4 (V73197)) (OPT HL523AZ8-4 (V97928))	A,B, J-M	4
140	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-141	HL523VAZ8-19		...BOLT- (V56878) (SPEC BACB30NZ8K19) (OPT HL523VAZ8-19 (V97928)) (OPT HL523VAZ8-19 (V97928)) (OPT L804-8K19 (V06725)) (OPT HL523AZ8-19 (V08524)) (OPT HL523-19 (V06725)) (OPT HL523AZ8-19 (V08524)) (OPT HL523AZ8-19 (V97928))	A,B, J-M	3
142	HL79-8		...COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878))	A,B, J-M	3
143	314T1114-21		...FILLER	A,J,L	1
-143E	314T1114-22		...FILLER	B,K,M	1
144	314T1114-23		...CHANNEL	A,J,L	1
-144E	314T1114-24		...CHANNEL	B,K,M	1
145	314T1118-1		..HINGE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V, 13D, 13E, 15Y, 15Z, 16)		1
-145A	314T1118-4		..HINGE ASSY- (OPT ITEM 145B) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1
-145B	314T1118-1		..HINGE ASSY- (OPT ITEM 145A) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 150	HL441UC8-5		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30FN8A5) (OPT HL441UC8-5 (V73197)) (OPT HL441UC8-5 (V92215)) (OPT HL441UC8-5 (V97928)) (OPT HL41PY8-5 (V80539)) (OPT HL441N8-5 (V80539)) (OPT HL441UC8-5 (V80539)) (OPT WC1318-5 (V60516)) (OPT 67068-8A5 (V56878)) (OPT HL441UC8-5 (V08524))		1
155	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-160	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))		6
165	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		8
170	BACB28AM06B021A		...BUSHING- (V23294) (SPEC BACB28AM06B021A) (OPT BACB28AM06B021A (V70265)) (OPT BACB28AM06B021A (V94892))		2
175	314T1118-5		...FITTING- (USED ON ITEM 145A)	A,B,J ,K	1
-175A	314T1118-2		...FITTING- (USED ON ITEMS 145, 145B)		1
185	314T1119-5		..HINGE ASSY- (OPT ITEM 185B) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -185A	314T1119-1		..HINGE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V, 13D, 13E, 15Y, 15Z, 16)		1
-185B	314T1119-1		..HINGE ASSY- (OPT ITEM 185) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1
190	HL441UC8-5		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30FN8A5) (OPT HL441UC8-5 (V73197)) (OPT HL441UC8-5 (V92215)) (OPT HL441UC8-5 (V97928)) (OPT HL41PY8-5 (V80539)) (OPT HL441N8-5 (V80539)) (OPT HL441UC8-5 (V80539)) (OPT WC1318-5 (V60516)) (OPT 67068-8A5 (V56878)) (OPT HL441UC8-5 (V08524))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-195	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))		2
200	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))		9

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-205	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		12
210	BACB28AM06B021A		...BUSHING- (V23294) (SPEC BACB28AM06B021A) (OPT BACB28AM06B021A (V70265)) (OPT BACB28AM06B021A (V94892))		2
215	314T1119-6		...FITTING- (USED ON ITEM 185)	A,B,J ,K	1
-215A	314T1119-2		...FITTING- (USED ON ITEMS 185A, 185B)		1
220	314T1119-7		..HINGE ASSY- (OPT ITEM 220B) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1
-220A	314T1119-3		..HINGE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V, 13D, 13E, 15Y, 15Z, 16)		1
-220B	314T1119-3		..HINGE ASSY- (OPT ITEM 220) (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 225	HL441UC8-5		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30FN8A5) (OPT HL441UC8-5 (V73197)) (OPT HL441UC8-5 (V92215)) (OPT HL441UC8-5 (V97928)) (OPT HL41PY8-5 (V80539)) (OPT HL441N8-5 (V80539)) (OPT HL441UC8-5 (V80539)) (OPT WC1318-5 (V60516)) (OPT 67068-8A5 (V56878)) (OPT HL441UC8-5 (V08524))		1
226	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-230	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))		9
231	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		12
235	BACB28AM06B021A		...BUSHING- (V23294) (SPEC BACB28AM06B021A) (OPT BACB28AM06B021A (V70265)) (OPT BACB28AM06B021A (V94892))		2
240	314T1119-8		...FITTING- (USED ON ITEM 220)	A,B,J ,K	1
-240A	314T1119-4		...FITTING- (USED ON ITEMS 220A, 220B)		1
245	314T1126-4		..HINGE ASSY- (USED ON ITEMS 8C, 10S, 13C, 15X)	A,B,J ,K	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -245A	314T1126-1		..HINGE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V, 13D, 13E, 15Y, 15Z, 16) ATTACHING PARTS		1
250	HL441UC8-5		..BOLT- (V56878) (SPEC BACB30FN8A5) (OPT HL441UC8-5 (V73197)) (OPT HL441UC8-5 (V92215)) (OPT HL441UC8-5 (V97928)) (OPT HL41PY8-5 (V80539)) (OPT HL441N8-5 (V80539)) (OPT HL441UC8-5 (V80539)) (OPT WC1318-5 (V60516)) (OPT 67068-8A5 (V56878)) (OPT HL441UC8-5 (V08524))		1
255	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-260	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))		6
265	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*		8
270	BACB28AM06B021A		...BUSHING- (V23294) (SPEC BACB28AM06B021A) (OPT BACB28AM06B021A (V70265)) (OPT BACB28AM06B021A (V94892))		2
275	314T1126-5		...FITTING- (USED ON ITEM 245)	A,B,J ,K	1
-275A	314T1126-2		...FITTING- (USED ON ITEM 245A)		1
280	314T1110-9		..SHIM		4
285	314T1110-10		..SHIM		2
290	314T1110-14		..SHIM		2
292	BACB30LM4-13		DELETED		
292A	NAS6704-13		..BOLT- (USED ON ITEMS 17L, 17M)	G,Q	6
293	BACB30LM4-14		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 293A	NAS6704-14		..BOLT- (USED ON ITEMS 17L, 17M)	G,Q	6
294	AN960-416L		..WASHER- (USED ON ITEMS 17L, 17M)	G,Q	12
296	BACN10GW4		..NUT- (USED ON ITEMS 17L, 17M)	G,Q	12
298	314T1339-1		..STOP-ANTI-ROTATION (USED ON ITEMS 17L, 17M)	G,Q	3
300	H2827-1		DELETED		
-300A	S314N104-1		DELETED		
-300B	9409-1		DELETED		
300C	H2827-11		..KEEPER ASSY- (V83014) (OPT ITEM 300D)	A,C,E ,G,J, L,N,Q	3
-300D	S314N104-1		..KEEPER ASSY- (OPT ITEM 300C)	A,C,E ,G,J, L,N,Q	3
			ATTACHING PARTS		
305	NAS6704-13		DELETED		
305A	BACB30LM4-11		DELETED		
305B	BACB30LM4-13		..BOLT- (USED ON ITEMS 17H, 17J, 17K)	A,C,E ,G,J, L,N	12
310	AN960-416L		DELETED		
310A	AN960C416L		DELETED		
310B	AN960-416L		..WASHER- (USED ON ITEMS 17H, 17J, 17K)	A,C,E ,G,J, L,N	12
315	BACN10GW4		..NUT- (USED ON ITEMS 17H, 17J, 17K)	A,C,E ,G,J, L,N	12
			-----*		
320	314T1121-7		..RECEPTACLE ASSY- (USED ON ITEMS 8C, 10S)	A,J	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -320A	314T1121-3		..RECEPTACLE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V) ATTACHING PARTS	A,C,E ,G,J, L,N,Q	2
325	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))	A,C,E ,G,J, L,N,Q	10
330	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))	A,C,E ,G,J, L,N,Q	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-335	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	A,C,E ,G,J, L,N,Q	26
340	314T3019-2		...PIN-SHEAR	A,C,E ,G,J, L,N,Q	1
341	H10-4BAC		ATTACHING PARTS ...NUT- (V15653) (SPEC BACN10JC4) (OPT NS202101-048 (V80539)) (OPT RMLH9075-4W (V72962)) (OPT T6S428J (V71087)) (OPT VN303A048 (V92215)) (OPT 96-048 (V80539)) (OPT BRH10A4 (V52828))	A,C,E ,G,J, L,N,Q	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-343	AN960-416		...WASHER -----*-----	A,C,E G,J	1
345	314T1121-8		...FITTING- (USED ON ITEM 320)	L,N,Q A,J	1
-345A	314T1121-4		...FITTING- (USED ON ITEM 320A)	A,C,E G,J L,N,Q	1
350	314T1121-5		..RECEPTACLE ASSY- (USED ON ITEMS 8C, 10S)	A,J	1
-350A	314T1121-1		..RECEPTACLE ASSY- (USED ON ITEMS 8D, 8E, 10T, 10U, 10V) ATTACHING PARTS	A,C,E G,J L,N,Q	1
355	HL523VAZ8-5		..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))	A,C,E G,J L,N,Q	5

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-360	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))	A,C,E G,J, L,N,Q	10
365	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*-----	A,C,E G,J, L,N,Q	15

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-370	314T3019-2		...PIN-SHEAR	A,C,E ,G,J, L,N,Q	1
375	H10-4BAC		ATTACHING PARTS ...NUT- (V15653) (SPEC BACN10JC4) (OPT NS202101-048 (V80539)) (OPT RMLH9075-4W (V72962)) (OPT T6S428J (V71087)) (OPT VN303A048 (V92215)) (OPT 96-048 (V80539)) (OPT BRH10A4 (V52828))	A,C,E ,G,J, L,N,Q	1
380	AN960-416		...WASHER  -----*-----	A,C,E ,G,J,  L,N,Q	1
385	314T1121-6		...FITTING- (USED ON ITEM 350)	A,J	1
-385A	314T1121-2		...FITTING- (USED ON ITEM 350A)	A,C,E ,G,J, L,N,Q	1
387	314T1110-29		..SHIM	A,C,E ,G,J, L,N,Q	3
389	314T1110-18		..SHIM	A,C,E ,G,J, L,N,Q	1
390	314T1110-4		..SHIM-	A,C,E ,G,J, L,N,Q	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-392	HL523VAZ6-14		..BOLT- (V56878) (SPEC BACB30NZ6K14) (OPT HL523VAZ6-14 (V97928)) (OPT L804-6K14 (V06725)) (OPT HL523AZ6-14 (V92215)) (OPT HL523AZ6-14 (V73197)) (OPT HL523AZ6-14 (V56878)) (OPT HL523AZ6-14 (V08524)) (OPT HL523AZ6-14 (V97928))	Q	16
393	HL523VAZ6-15		..BOLT- (V56878) (SPEC BACB30NZ6K15) (OPT HL523VAZ6-15 (V97928)) (OPT L804-6K15 (V06725)) (OPT HL523-15 (V06725)) (OPT HL523AZ6-15 (V08524)) (OPT HL523AZ6-15 (V56878)) (OPT HL523AZ6-15 (V73197)) (OPT HL523AZ6-15 (V97928))	Q	9
394	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	Q	25
395	314T1110-18		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-395A	CSR922-5-4		..RIVET- (V05693)	Q	11
396	314T4119-5		..STIFFENER	Q	1
397	314T4119-7		..STIFFENER	Q	1
-400	314T1115-1		..DOOR INSTL-PRESSURE RELIEF	B,D,F ,H,K, M,P,R	1
401	MS16562-9		...PIN-SPR	B,D,F ,H,K, M,P,R	2
402	MS16562-10		...PIN-SPR	B,D,F ,H,K, M,P,R	2
403	314T1115-10		...DOOR ASSY	B,D,F ,H,K, M,P,R	1
405	314T3231-1		....FITTING-HINGE	B,D,F ,H,K, M,P,R	2
410	BACB30LH3-12		ATTACHING PARTS ....BOLT- (V06710) (SPEC BACB30LH3-12) (OPT BACB30LH3-12 (V06725)) (OPT BACB30LH3-12 (V06950)) (OPT BACB30LH3-12 (V08524)) (OPT BACB30LH3-12 (V17943)) (OPT BACB30LH3-12 (V27624)) (OPT BACB30LH3-12 (V80539)) (OPT BACB30LH3-12 (V92215)) (OPT BACB30LH3-12 (V97928))	B,D,F ,H,K, M,P,R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-415	BACB30LH3-13		....BOLT- (V06710) (SPEC BACB30LH3-13) (OPT BACB30LH3-13 (V06725)) (OPT BACB30LH3-13 (V06950)) (OPT BACB30LH3-13 (V08524)) (OPT BACB30LH3-13 (V17943)) (OPT BACB30LH3-13 (V27624)) (OPT BACB30LH3-13 (V80539)) (OPT BACB30LH3-13 (V92215)) (OPT BACB30LH3-13 (V97928))	B,D,F ,H,K, M,P,R	2
420	AN960C10		....WASHER	B,D,F ,H,K, M,P,R	4
425	H01-3BAC		....NUT- (V15653) (SPEC BACN10JC3CM) (OPT NS202101SE02 (V80539)) (OPT T6C1032JM (V11815)) (OPT VN303D02 (V92215)) (OPT 109LH9075-3W (V72962)) (OPT 97E02 (V80539)) -----*-----	B,D,F ,H,K, M,P,R	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-430	314T1115-9		....SHIM	B,D,F H,K M,P,R	2
435	314T1115-6		....FILLER-TAPERED	B,D,F H,K M,P,R	2
440	314T1115-7		DELETED		
445	MS16562-9		DELETED		
450	MS16562-10		DELETED		
455	60B90300-4		DELETED		
455A	43018-102		....LATCH- (V29372) (SPEC 60B90300-4) (OPT H2620-1 (V83014)) (OPT H2620-3 (V83014))	B,D,F H,K M,P,R	2
460	BACS12ER06K8		ATTACHING PARTS ....SCREW- (V06710) (SPEC BACS12ER06K8) (OPT BACS12ER06K8 (V06725)) (OPT BACS12ER06K8 (V06950)) (OPT BACS12ER06K8 (V27624)) (OPT BACS12ER06K8 (V34252)) (OPT BACS12ER06K8 (V56878)) (OPT BACS12ER06K8 (V73197)) (OPT BACS12ER06K8 (V80539)) (OPT BACS12ER06K8 (V92215)) (OPT BACS12ER06K8 (V93907)) (OPT BACS12ER06K8 (V97928))	B,D,F H,K M,P,R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-465	AN960C6		....WASHER	B,D,F ,H,K, M,P,R	8
470	H01-06BAC		....NUT- (V15653) (SPEC BACN10JC06CM) (OPT NS202101SE62 (V80539)) (OPT T6C632JM (V11815)) (OPT VN303D62 (V92215)) (OPT 109LH9075-62W (V72962)) (OPT 97E62 (V80539)) -----*	B,D,F ,H,K, M,P,R	8
474	HL13VAZ5-3		....BOLT- (V56878) (SPEC BACB30NY5K3) (OPT HL13VAZ5-3 (V73197)) (OPT HL13VAZ5-3 (V92215)) (OPT HL13VAZ5-3 (V97928)) (OPT L801-5K3 (V06725)) (OPT HL13VAZ5-3 (V08524)) (OPT HL13V3 (V06725))	B,D,F ,H,K, M,P,R	8

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 475 478	314T1115-5 HL70-5		DELETED ....COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))	B,D,F ,H,K, M,P,R	8
480 482	HL13VAZ5-4 314T1115-3		ATTACHING PARTS DELETED ....PLATE-SEAL	B,D,F ,H,K, M,P,R	1
485 486 486A	AN960-8 314T1123-1SP 314T1123-4		DELETED DELETED ....DOOR ASSY	B,D,F ,H,K, M,P,R	1
490 490A	HL70-5 HL13VAZ5-4		DELETED ...BOLT- (V56878) (SPEC BACB30NY5K4) (OPT HL13VAZ5-4 (V73197)) (OPT HL13VAZ5-4 (V92215)) (OPT HL13VAZ5-4 (V97928)) (OPT L801-5K4 (V06725)) (OPT HL13VAZ5-4 (V08524)) (OPT HL13V4 (V06725))	B,D,F ,H,K, M,P,R	6

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- 495 495A	314T1115-8 AN960-8		DELETED ...WASHER	B,D,F ,H,K, M,P,R	4
500 500A	314T1115-4 HL70-5		DELETED ...COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))	B,D,F ,H,K, M,P,R	6
505 505A	HL13VAZ6-5 314T1115-8		DELETED ...SHIM	B,D,F ,H,K, M,P,R	2
510 510A	HL79-6 314T1115-5		DELETED ...PLATE-LATCH	B,D,F ,H,K, M,P,R	2
515	BACB28AP04P010		...BUSHING- (V23294) (SPEC BACB28AP04P010) (OPT BACB28AP04P010 (V70265)) (OPT BACB28AP04P010 (V94892))	B,D,F ,H,K, M,P,R	2
520 520A	314T1115-3 314T1115-7		DELETED ...WASHER	B,D,F ,H,K, M,P,R	AR
525	HL13VAZ5-3		DELETED		

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
			1234567		
01-525A	HL13VAZ6-5		...BOLT- (V56878) (SPEC BACB30NY6K5) (OPT HL13VAZ6-5 (V73197)) (OPT HL13VAZ6-5 (V92215)) (OPT HL13VAZ6-5 (V97928)) (OPT L801-6K5 (V06725)) (OPT HL13VAZ6-5 (V08524)) (OPT HL13V5 (V06725)) DELETED	B,D,F H,K, M,P,R	4
530 530A	HL70-5 HL79-6		DELETED ...COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	B,D,F H,K, M,P,R	4
535 535A	314T1115-2 314T1115-4		DELETED ...SUPPORT-HINGE	B,D,F H,K, M,P,R	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-540	HL13VAZ5-3		...BOLT- (V56878) (SPEC BACB30NY5K3) (OPT HL13VAZ5-3 (V73197)) (OPT HL13VAZ5-3 (V92215)) (OPT HL13VAZ5-3 (V97928)) (OPT L801-5K3 (V06725)) (OPT HL13VAZ5-3 (V08524)) (OPT HL13V3 (V06725))	B,D,F ,H,K, M,P,R	31
545	HL70-5		...COLLAR- (V56878) (SPEC BACC30M5) (OPT HL70-5 (V73197)) (OPT HL70-5 (V92215)) (OPT 66014-5 (V56878))	B,D,F ,H,K, M,P,R	31
546	314T1115-2		...DOUBLER	B,D,F ,H,K, M,P,R	1
548	HL523VAZ6-14		..BOLT- (V56878) (SPEC BACB30NZ6K14) (OPT HL523VAZ6-14 (V97928)) (OPT L804-6K14 (V06725)) (OPT HL523AZ6-14 (V92215)) (OPT HL523AZ6-14 (V73197)) (OPT HL523AZ6-14 (V56878)) (OPT HL523AZ6-14 (V08524)) (OPT HL523AZ6-14 (V97928))	R	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-549	HL523VAZ6-15		..BOLT- (V56878) (SPEC BACB30NZ6K15) (OPT HL523VAZ6-15 (V97928)) (OPT L804-6K15 (V06725)) (OPT HL523-15 (V06725)) (OPT HL523AZ6-15 (V08524)) (OPT HL523AZ6-15 (V56878)) (OPT HL523AZ6-15 (V73197)) (OPT HL523AZ6-15 (V97928))	R	8
550	314T1123-1		DELETED		
550A	314T1115-2		DELETED		
550B	HL79-6		..COLLAR- (V56878) (SPEC BACC30M6) (OPT HL79-6 (V73197)) (OPT HL79-6 (V92215)) (OPT 66014-6 (V56878))	R	32
551	CSR922-5-4		..RIVET- (V05693)	R	10
552	314T4119-6		..STIFFENER	R	1
553	314T4119-8		..STIFFENER	R	1
555	H2838-1		..LATCH ASSY- (OPT ITEM 555A)	B,D,F H,K M,P,R	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-555A	S314N101-1		..LATCH ASSY- (OPT ITEM 555)	B,D,F ,H,K, M,P,R	3
560	BACB30LT5-28		..BOLT- (V06710) (SPEC BACB30LT5-28) (OPT BACB30LT5-28 (V06725)) (OPT BACB30LT5-28 (V17943)) (OPT BACB30LT5-28 (V27624)) (OPT BACB30LT5-28 (V80539)) (OPT BACB30LT5-28 (V92215)) (OPT BACB30LT5-28 (V93907)) (OPT BACB30LT5-28 (V97928))	B,D,F ,H,K, M,P,R	3
565	AN960C516		..WASHER	B,D,F ,H,K, M,P,R	3
570	H10-5BAC		..NUT- (V15653) (SPEC BACN10JC5) (OPT RMLH9075-5W (V72962)) (OPT T6S524J (V71087)) (OPT 96-054 (V80539)) (OPT BRH10A5 (V52828)) -----*	B,D,F ,H,K, M,P,R	3

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
575	314T1117-4		DELETED		
-575A	314T1117-1		DELETED		
575B	314T1117-9		DELETED		
575C	314T1117-6		..LATCH ASSY- (OPT ITEM 575N) (USED ON ITEMS 18J, 18M, 18P)	H,R	3
-575D	314T1117-12		DELETED		
-575E	314T1117-14		..LATCH ASSY- (USED ON ITEMS 13D, 13E)	K,M,P	3
-575F	314T1117-15		..LATCH ASSY-(REWORK) (USED ON ITEM 13C)	K	3
-575G	314T1117-14		DELETED		
-575H	314T1117-20		DELETED		
-575J	314T1117-20		DELETED		
-575K	314T1117-21		..LATCH ASSY-(REWORK) (USED ON ITEM 15X)	B	3
-575L	314T1117-22		..LATCH ASSY-(REWORK) (USED ON ITEMS 15Y, 15Z, 16, 18K, 18L)	B,D,F ,H	3
-575M	314T1117-6		DELETED		
-575N	314T1117-22		..LATCH ASSY-(REWORK) (OPT ITEM 575C) (USED ON ITEMS 18J, 18M, 18P)	H,R	3
580	HL523VAZ8-5		ATTACHING PARTS ..BOLT- (V56878) (SPEC BACB30NZ8K5) (OPT HL523VAZ8-5 (V97928)) (OPT HL523VAZ8-5 (V97928)) (OPT L804-8K5 (V06725)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V92215)) (OPT HL523AZ8-5 (V73197)) (OPT HL523AZ8-5 (V97928))	B,D,F ,H,K, M,P,R	24

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-585	HL523VAZ8-17		..BOLT- (V56878) (SPEC BACB30NZ8K17) (OPT HL523VAZ8-17 (V97928)) (OPT HL523VAZ8-17 (V97928)) (OPT L804-8K17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523-17 (V06725)) (OPT HL523AZ10-17 (V08524)) (OPT HL523AZ8-17 (V97928))	B,D,F ,H,K, M,P,R	21
590	HL79-8		..COLLAR- (V56878) (SPEC BACC30M8) (OPT HL79-8 (V73197)) (OPT HL79-8 (V92215)) (OPT 66014-8 (V56878)) -----*	B,D,F ,H,K, M,P,R	45
595	314T1117-5		DELETED		
-595A	314T1117-2		DELETED		
595B	314T1117-10		DELETED		
595C	314T1117-7		...FITTING- (USED ON ITEM 575C)	H,R	1
-595D	314T1117-13		DELETED		
-595E	314T1117-16		...FITTING- (USED ON ITEM 575E)	K,M,P	1
-595F	314T1117-17		...FITTING- (USED ON ITEM 575F)	K	1
-595G	314T1117-18		DELETED		
-595H	314T1117-19		...FITTING- (USED ON ITEM 575K)	B	1
-595J	314T1117-23		...FITTING- (USED ON ITEMS 575L, 575N)	B,D,F ,H,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-600	BACB28X6M018		...BUSHING- (V23294) (SPEC BACB28X6M018) (OPT BACB28X6M018 (V70265)) (OPT BACB28X6M018 (V94892))	B,D,F ,H,K, M,P,R	1
605	BACB28AP05P020		...BUSHING- (V23294) (SPEC BACB28AP05P020) (OPT BACB28AP05P020 (V70265)) (OPT BACB28AP05P020 (V94892)) (USED ON ITEM 575C)	H,R	2
-605A	314T1117-11		...BUSHING-FLANGED (USED ON ITEMS 575E, 575F, 575L, 575N)	B,D,F ,H,K, M,P,R	2
610	314T1110-13		..SHIM	B,D,F ,H,K, M,P,R	3
612	314T1110-28		..SHIM	B,D,F ,H,K, M,P,R	3
613	314T1110-30		..SHIM	B,D,F ,H,K, M,P,R	3
615	314T1110-11		..STRIP-RUB	A,C,E ,G,J, L,N,Q	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -620	314T1110-12		..STRIP-RUB	B,D,F ,H,K, M,P,R	1
625	CSR922-5-4		ATTACHING PARTS ..RIVET- (V05693) -----*		46
630	314T1120-1		..RING-V GROOVE (USED ON ITEMS 8C, 8D, 10S, 10T)	A,J	1
-630A	314T1120-3		..RING-V GROOVE (USED ON ITEMS 8E, 10U, 10V, 17G)	A,C,E ,J,L, N	1
-630B	314T1120-5		..RING-V GROOVE (USED ON ITEMS 17F, 17M)	E,G,R	1
-635	314T1120-2		..RING-V GROOVE (USED ON ITEMS 13C, 13D, 15X, 15Y)	B,K	1
-635A	314T1120-4		..RING-V GROOVE (USED ON ITEMS 13E, 15Z, 16, 18H)	B,D,F ,K,M, P	1
-635B	314T1120-6		..RING-V GROOVE (USED ON ITEMS 18G, 18P) ATTACHING PARTS	F,H,R	1
640	CSR922-5-4		..RIVET- (V05693)		46
645	CSR922-5-3		..RIVET- (V05693) -----*		7

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-650	314T3110-17		..ANGLE-	A,C,E G,J L,N,Q	1
-655	314T3110-24		..ANGLE-	B,D,F H,K M,P,R	1
660	CSR922-5-4		ATTACHING PARTS ..RIVET- (V05693) -----*		2
665	314T1110-8		..PLATE-RUB		1
670	314T1110-17		..PLATE-RUB	A,C,E G,J L,N,Q	1
675	314T1111-1		DELETED		
-675A	315T1111-7		DELETED		
675B	314T1111-9		..PANEL ASSY- (USED ON ITEMS 8C, 8D)	J	1
-675C	315T1111-11		DELETED		
675D	314T1111-15SP		DELETED		
-675E	315T1111-17SP		DELETED		
-675F	314T1111-13SP		DELETED		
-675G	314T1111-28		..PANEL ASSY-	C,N	1
-675H	314T1111-15		..PANEL ASSY- (USED ON ITEMS 10S, 10T, 10V)	A,L	1
-675J	315T1111-17		DELETED		
-675K	314T1111-24		..PANEL ASSY- (USED ON ITEMS 18K, 18L)	H	1
-675L	314T1111-11		..PANEL ASSY- (USED ON ITEM 8E)	J,L	1
-675M	314T1111-17		..PANEL ASSY- (USED ON ITEM 10U)	A	1
-675N	314T1111-32		..PANEL ASSY- (USED ON ITEM 18M)	H	1
-675P	314T1111-34		..PANEL ASSY- (USED ON ITEM 18P)	H,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-					
-680	314T1111-2		DELETED		
-680A	314T1111-8		DELETED		
-680B	314T1111-10		..PANEL ASSY- (USED ON ITEMS 13C, 13D)	K	1
-680C	314T1111-12		..PANEL ASSY- (USED ON ITEM 13E)	K,M	1
-680D	314T1111-16SP		DELETED		
-680E	314T1111-18SP		DELETED		
-680F	314T1111-14SP		DELETED		
-680G	314T1111-20		..PANEL ASSY-	D,P	1
-680H	314T1111-29		..PANEL ASSY-	E	1
-680J	314T1111-21		DELETED		
-680K	314T1111-22		..PANEL ASSY-	F	1
-680L	314T1111-16		..PANEL ASSY- (USED ON ITEMS 15X, 15Y, 16)	B,M	1
-680M	314T1111-18		..PANEL ASSY- (USED ON ITEM 15Z)	B	1
-680N	314T1111-23		..PANEL ASSY- (USED ON ITEMS 17H, 17J)	G	1
-680P	314T1111-31		..PANEL ASSY- (USED ON ITEMS 17K, 17L)	G	1
-680Q	314T1111-33		..PANEL ASSY- (USED ON ITEM 17M)	G,Q	1
685	MS27253F2		..PLATE	A-P	1
686	MS27253F2		..PLATE	Q,R	1
687	BAC27TTR0040		..MARKER-ALUMINUM FOIL		1
690	AN924-6J		..NUT-	E-H, L-R	1
690A	BACN10DRG6J		DELETED		
692	AN924-6J		..NUT	Q,R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-695	S7E183-14		..PACKING- (V95272) (SPEC BACP11J14) (OPT S424-7-2-14 (V83259)) (OPT 13-06-14 (V07096)) (OPT S383-70-14 (V83259)) (OPT AS568-14S32 (V11314)) (OPT S424-7-2-14 (V02697)) (OPT A330-14 (V95272))	E-H, L-R	1
700	MS21926J6		..ELBOW-	E-H, L-R	1
705	MS21921-6J		DELETED		
715	233T9161-1		..PORT-	E-H, L-R	1
720	NAS1423C14		..NUT-	E-H, L-R	1
725	314T1330-1		..BUSHING-	E-H, L-R	1
745	MS21924J6		..UNION-	E-H, L-R	1
750	NAS603-7P		..SCREW-	E-H, L-R	2
755	NAS1832C3-4M		..INSERT-	E-H, L-R	2
760	314T1329-4		..TEE-TUBE SPRT	E-H, L-R	1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-765	NAS603-6P		..SCREW-	E,G,L ,N,Q	6
765G	NAS603-6P		..SCREW	F,H,M ,P,R	8
767	NAS1832C3-4M		..INSERT-	E,G,L ,N,Q	6
767G	NAS1832C3-4M		..INSERT	F,H,M ,P,R	8
770	S3926H		..CLAMP- (V18076) (SPEC BACC10BU6H) (OPT 393CS6HT (V83930)) (OPT JM44LC24S6BW (V22175)) (OPT TA04C44S6HA (V84971)) (OPT 19396U6H (V00624))	E,G,L ,N,Q	6
770G	S3926H		..CLAMP- (V18076) (SPEC BACC10BU6H) (OPT 393CS6HT (V83930)) (OPT JM44LC24S6BW (V22175)) (OPT TA04C44S6HA (V84971)) (OPT 19396U6H (V00624))	F,H,M ,P,R	8
773	BACC10GT2-06		..CLAMPSHELL- (V83930) (SPEC BACC10GT2-06) (V83930)	E,G,L ,N,Q	12
773G	BACC10GT2-06		..CLAMPSHELL- (V83930) (SPEC BACC10GT2-06) (V83930)	F,H,M ,P,R	16

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-775	314T1329-3		..TUBE ASSY-	E,G,L	1
-775G	314T1329-5		..TUBE ASSY-	,N,Q F,H,M	1
-780	MS21921-6J		...NUT	,P,R E-H,	2
-785	DB0S13BX06H		...SLEEVE- (V14798) (SPEC BACS13BX06H) (OPT 2-02903-06H (V11328)) (OPT 35235V06 (V08199)) (OPT AP2097-06H (V01673)) (OPT AFP175V06 (V30974)) (OPT AFP175V06 (V30974)) (OPT AP2097H06 (V01673))	L-R E-H, L-R	2

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 **BOEING**  
COMPONENT  
MAINTENANCE MANUAL

FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02-					
-1	A2764-3		DELETED		
5	10083		DELETED		
10	VTA00320		DELETED		
15	NAS1193K5C		DELETED		
20	CL2739-1		DELETED		
25	MS20470AD5-24		DELETED		
30	AM1233-9-15		DELETED		
35	AM2764-1-5		DELETED		
40	S280-2		DELETED		
45	AM2764-1-4		DELETED		
50	AM2764-1-3		DELETED		
55	AM2764-1-1		DELETED		
60	AM2739-5-1		DELETED		
65	AM1233-9-5		DELETED		
70	S265		DELETED		
75	20A1240-01		DELETED		
80	AM2764-1-2		DELETED		
85	AM2764-3-1		DELETED		
90	AM1233-9-4		DELETED		
95	S252		DELETED		
100	20A1255-01		DELETED		
105	AM2739-5-8S		DELETED		
110	S240		DELETED		
115	MS20470AD3-10		DELETED		
120	RRT86C		DELETED		
125	2-014		DELETED		
130	2-019		DELETED		

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